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Master Thesis

RAFT Polymers for Tissue Regeneration

Performed at the Institute of Applied Synthetic Chemistry Technische Universität Wien



Under the Supervision of

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"Today progress happens so fast that when someone declares a problem to be completely impracticable and unsolvable in the next moment he is interrupted by someone else who has already solved and realized the problem."



Albert Einstein¹ 1879-1955

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Abstract

The number of patients with minor and major accidents coming into accident and emergency care is steadily rising due to increasing life spans and the aging of our society. In order to ensure efficient care and health of human beings, medical methods need to be optimized. The fixation and adhesion between tissues, implants or scaffolds have to be refined, but the number and versatility of biomimetic and biocompatible adhesives that can be used for such purpose is limited.

In the last few years studies of phosphorus-based polymers have attracted attention because of their large variety of applications. In the field of adhesion promotors and tissue engineering they have been subject of great interest. These phosphorus-based materials are proved to be biodegradable, bloodcompatible and led to strong interactions with bones, enamel or dentin.

The problem in measuring the adhesion properties of bone glue is to distinguish between cohesive and adhesive behavior and little information is known from processes at the molecular level.

In this thesis, new approach is to measure the adhesion via single molecule force microscopy (SMFM). Therefore, AFM tips had to be functionalized to investigate the adhesion of two amino acid sequences, of a dopamine compound and of the adhesive block copolymers on different substrates. We were interested in the development of such polymers for adhesion properties. Therefore, phosphorus-containing methacrylates were polymerized via reversible addition-fragmentation chain transfer (RAFT) polymerization. This polymerization technique had proved to be a highly versatile and widely applicable living radical polymerization method. It allows the synthesis of well-defined polymers with different architectures. Hence, it is possible to form a narrow distributed block copolymer. These block copolymers can bind to hydroxyl, carboxylic or amino groups of the organic collagen of a bone and form complexes with Ca²⁺ ions in the inorganic components.

Kurzfassung

Die Zahl der Patienten mit leichten und schweren Unfällen in der Unfall- und Notfallversorgung nimmt aufgrund der zunehmenden Lebenserwartung unserer Gesellschaft stetig zu. Die Fixierung und Adhäsion zwischen Geweben, Implantaten oder Gerüststrukturen muss verbessert werden, aber die Anzahl und Vielseitigkeit von biomimetischen und biokompatiblen Klebstoffen, die für einen solchen Zweck verwendet werden können, ist begrenzt.

In den letzten Jahren haben Studien von phosphorbasierten Polymeren aufgrund ihrer großen Anwendungsvielfalt viel Aufmerksamkeit auf sich gezogen (Adhäsions-Promotoren und der Gewebszüchtung). Diese phosphorbasierten Materialien erweisen sich als biologisch abbaubar, blutverträglich und führen zu starken Wechselwirkungen mit Knochen, Zahnschmelz oder Dentin. Das Problem bei der Messung der Adhäsionseigenschaften von Knochenklebern liegt in der Unterscheidung zwischen kohäsivem und adhäsivem Verhalten und der geringen Information in Prozessen auf molekularer Ebene. Ein neuer Ansatz in dieser Arbeit ist es die Adhäsion mittels Ein-Molekül-Rasterkraftmikroskopie (SMFM) zu messen. Um die Adhäsion zweier Aminosäuresequenzen, einer Dopamin Verbindung und der adhäsiven Blockcopolymere auf verschiedenen Substraten untersuchen zu können, wurden AFM-Spitzen mit diesen Proben funktionalisiert. Wir waren an der Entwicklung solcher Polymere für Adhäsionseigenschaften interessiert. Daher wurden phosphorhaltige Methacrylate über die RAFT-Polymerisation (Reversible Addition-Fragmentation chain Transfer) synthetisiert. Diese Polymerisationstechnik erweist sich als eine äußerst vielseitige und weithin anwendbare lebende radikalische Polymerisationsmethode. Diese Technik ermöglicht die Synthese von wohldefinierten Polymeren mit modifizierbaren Strukturen und Polymeren. Daher ist es möglich. eine enge Molekulargewichtsverteilung von Blockcopolymeren einzustellen und verschiedene Polymerarchitekturen herzustellen.Diese Blockcopolymere können an Hydroxyl-, Carboxyl- oder Aminogruppen des organischen Kollagens eines Knochens binden und Komplexe mit Ca²⁺-Ionen in den anorganischen Komponenten bilden.

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Introduction

1 Bone Structure and Bone Adhesives

1.1 Bone: Structure and Healing

Bone is a dynamic, mineralized and highly vascular tissue, characterized by its hardness, growth mechanisms and its capacity to heal and remodel itself.² Bone is responsible for several key functions within the body, such as protection of vital organs, maintenance of mineral homeostasis, generation of red and white blood cells for immune reaction and oxygenation of other tissues, and storage of calcium, phosphate and other important ions.² Histologically, bones can be classified into two types according to their architecture: cortical bone, which is very dense and cancellous or trabecular bone, also known as spongy bone, which consists of a network of struts. The bone marrow is located inside this spongy structure and constantly reproduces our blood cells. The mechanical properties² of those two types of bone are shown in Table 1.

	Porosity [%]	Young's modulus [GPa]	Tensile strength [MPa]	Compressive strength [MPa]	Bending strength [MPa]
Cortical bone	5-30	15-20	50-150	100-200	250
Cancellous bone	30-90	0.1-2	-	2-20	-

Table 1: Mechanical	pro	perties	of	cortical	and	cancellous	bone
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A healthy adult human body consists of 206 bones of various shapes and sizes. About 80 wt% of an adult skeleton is made up of cortical bone and the remaining 20 wt% is formed of cancellous bone.³

Bone as an organ consists of the bone matrix, which provides mechanical strength, the bone cells, which are responsible for maintaining the structure of the matrix and the bone marrow with the vascular network.

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Bone belongs to the group of connective tissues, which have small numbers of cells and much more extracellular matrix than other tissues.⁴ The extracellular matrix is composed of an organic phase and an inorganic biomineral phase. The organic part of bone consists of 90% type I collagen, a fibrillary protein which provides the framework of the human skeleton. The remaining 10% are made up of other proteins and polysaccharides. The main inorganic phase within the bone matrix is a biological analogue of the mineral hydroxyapatite (HA) with the composition $Ca_5(PO_4)_3OH$ and a hexagonal crystal structure. These crystals are 20-80 nm long and 4-5 nm thick and together with collagen fibrils they organize first into parallel ordered layers (lamellae) and then into cylindrical structures called osteons.⁵ A central neurovascular canal (Haversian canal) is running through these osteons (see Figure 1).⁶



Figure 1: Architecture of bone⁷

The most prominent non-collagenous organic constituents of bone matrix are four proteins: bone sialoprotein (BSP), osteopontin (OP), osteocalcin (OC) and osteonectin (ON). These proteins were produced by bone cells and they are involved in regulating bone mineralization and remodelling.

Due to injuries, diseases and surgical interventions, defects in bone can occur, indeed bone has a unique capacity to heal and remodel without leaving a scar. Natural bone healing takes a long period of time, in consequence of the decrease in blood supply at the fracture site and the need of calcium and phosphorus to strengthen and harden new bone. The duration of bone regeneration can be affected by numerous factors, such as metabolic factors, hormones, nutrition, genetics, age, activity stress and other diseases.⁸

In order to promote **bone regeneration and healing** it is important to understand the process of bone remodelling. It allows bone to respond to different biomechanical cues and stresses, to repair small damages and maintain the serum ion and mineral concentrations.⁹⁻¹⁰ Bone remodelling is the continuous resorption of bone by osteoclasts followed by the deposition of new bone by osteoblasts. Bone resorption and formation are strictly regulated to prevent excessive bone resorption leading to osteoporosis.

Bone fractures typically heal and remodel via the following steps and processes (see Figure 2).^{9, 11}



Figure 2: Processes of fracture healing¹²

First a fracture clot and hematoma is formed at the side, leading to swelling and inflammation. Osteoclasts remove the debris and dead cells and the hematoma is converted to granulation tissue by invasion of cells and blood capillaries (Figure 2a). The infiltration of blood vessels forms a procallus, which is invaded by fibroblasts. These fibroblasts produce collagen fibrils to connect the broken ends of the bone. A soft callus is formed (Figure 2b). For the hard callus formation osteoblasts deposit a temporary bony collar around the fracture to unite the broken pieces while ossification occurs (Figure 2c). In the last step bone remodelling takes place (Figure 2d). Small bone fragments are removed by osteoclasts, while osteoblasts deposit trabecular bone and convert it to cortical bone.

1.2 Bone Adhesives

Nowadays, quality of life plays an important role in aging society, while suffering a variety of life-threatening diseases and accidents. In order to ensure efficient care and health of human beings medical methods need to be optimized. For example, fixation and adhesion between tissues, implants or scaffolds have to be refined, but the number and versatility of biomimetic and biocompatible adhesives that can be used for such purpose is limited.

The development of adhesives and bone glues can be traced back many centuries.¹³ The difficulties are special requirements¹⁴ to bone glues and different fields of applications. Bone adhesives must be non-toxic and biocompatible to be eligible for clinical application in trauma and orthopedic surgery. Furthermore, they should not irritate the surrounding tissue, be biodegradable in a certain time and during polymerization heat development must be minimal. Of course the adhesive must bind in moist environment, so high bonding strength *in situ* is important. Moreover, easy preparation, practicability and applicability, minimal compression of volume, storage stability and efficiency are relevant facts.

Therefore, the actual applicability of bone adhesives is restricted to few specific indications so far. In the past, tested bone adhesives could not meet the requirements and failed either in biocompatibility, degradability or in poor composite strength. Bone adhesives can be classified in synthetic, biological, current and future developments (see Table 2).¹⁴

Synthetic bone adhesives	Epoxy resins			
	Polyurethane foams			
	Cyanoacrylates			
	Polymethylmethacrylates (PMMA)			
Biological bone adhesives	Fibrin adhesives			
	Gelatin-resorcin-aldehydes			
	Protein-aldehyde-systems			
Current and future developments	Adhesives based on peptides			
	(mussels proteins)			
	Alkylene bis(oligolactoyl) methacrylates			

Table 2: Classification of bone adhesives

As mentioned above **epoxy resins** belong to synthetic bone adhesives. In 1958 Bloch¹⁵ reported the usage of Araldite (diclycidylether of epichlorhydrine and bisphenol-A, see Figure 3) as bone glue for fractures at the forelegs of twenty sheep. In eight cases inflammation or low adhesion on moist fragments occurred.

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Figure 3: Structure of Araldite

In 1960 Nigst *et al.*¹⁶ has glued tibia fractures of rabbits with epoxy resins.¹⁷ In further studies done by Rietz¹⁸ the weakness of this materials as exposed. Ritz found epoxy resins initiate fibrotic capsule around the adhesive, act as barrier to callus formation, do not adhere to the bone due to moisture, lipids or blood, and cause tissue necrosis because of polymerization heat.¹³

In 1959 a **polyurethane** foam, called Ostamer, was used for gap filling and splinting of fractured bones.^{17, 19} The material is a segmented polyurethane from polycaprolactone (PCL) with MDI (4,4'-diphenylmethane diisocyanate) using 1,4-butanediol as chain extender (see Figure 4).



Unfortunately, the material used in animal and human bodies was highly unsatisfactory.²⁰ Although Ostamer shows no toxicity in the surrounding tissue,^{21-22, 23} studies showed too high polymerization temperature¹⁸ as well as weak adhesion in moist milieu.¹⁷ Furthermore, infections,¹⁴ tissue necrosis²¹ and delays in scar formation²⁴ were observed.

Cyanoacrylate adhesives were developed by Coover Jr²⁵ in 1959. Nowadays they are known as the commercial available instant glue. The longer the alkyl chain of 2-cyanoacrylate esters (see Figure 5), the lower is the bonding strength and the toxicity of the compound. In contrast, elasticity and polymerization time increase.²⁶ Thereby, n-octyl esters and n-butyl esters show lower toxicity, but for surgical adhesives they were not suitable due to their lower bonding strength.



cyanoacrylate esters

Figure 5: Structure of cyanoacrylate esters

In 1963 the former Soviet Union promoted the development of cyanoacrylate bone adhesives. Reports of displacement of the glued fracture ends were followed by reports of high infection rates and toxic by-products (cyanoacetic acid, formaldehyde).²⁷

Since the 1930s **polymethylmethacrylates (PMMA)** (see Figure 6) has been widely used in dentistry.



poly(methyl methacrylate)

Figure 6: Structure of PMMA

First, Charnley²⁸ has used PMMA for the fixation of total hip arthroplasty. Thereby, problems with polymerization heat and toxicity occurred. But Hulliger²⁰ has shown that cured methacrylate was well tolerated for cell cultures. Furthermore, significant dislocation at the glued fracture appeared on spines.²⁹⁻³⁰

However biopolymers were the first biodegradable materials to be used clinically. They possess several advantages such as bioactivity, the ability to present receptor-binding ligands to cells and natural remodeling.

The use of **fibrin adhesives** goes back to 1940 and now they are the most popular soft tissue adhesives.³⁰⁻³¹ The most popular fibrin sealant is called Tisseel.³²⁻³³ The advantages are no heat development and fast curing time.¹⁷ The fibrin sealant consists of fibrinogen and thrombin which were applied to the tissue to stop blood clotting. The enzyme thrombin converts fibrinogen into fibrin monomers and after a few seconds it cross-links (see Figure 7).



Figure 7: Cross-linking of fibrin sealants through thrombin

Gelatin-Resorcinol-Aldehyde (GRF) adhesives were developed by Cooper and Falb.³⁴ Resorcin and formaldehyde react to a 3D-network while gelatine was used as filler. Gelatin is cross-linked via the amines in the lysine side chains with formaldehyde (see Figure 8a), whereas the resorcinol groups are linked via electrophilic aromatic substitution (see Figure 8b).³⁵



Figure 8: The mechanism of the gelatin-resorcinol-aldehyde adhesive with a) the cross-linking of gelatin by formaldehyde and b) the formation of resorcinol networks by formaldehyde

In further developments formaldehyde was replaced by glutaraldehyde or glyoxal. These adhesives were applied for reconstruction of aortic valves, but not for fracture treatment.

In GRF adhesives the proteins act as filling materials, while in **proteinaldehyde systems** they serve as reactive, cross-linking components.³⁶ The aldehyde molecules cross-link protein molecules to each other and create a flexible mechanical seal. These systems have not been tested for bone adhesion applications. In 1998 a protein-aldehyde system called BioGlue was tested for the repair of acute thoracic aortic dissection.¹⁵ Nowadays, it is applied for surgical sutures.

The **current and future developments** are discussed in the State of the Art (chapter 1 in the General Part).

2 Free radical polymerization

Poly(methylmethacrylate) (PMMA) is widely used in dentistry as described before. In addition to that, is also used as bone cement for implant fixation in various orthopedic and trauma surgeries.³⁷ Generally, methylmethacrylate is polymerized via free radical polymerization (FRP).³⁸⁻³⁹

More than half of all commercially available polymers were synthesized by free radical polymerization. The reaction of this versatile method can be performed in bulk, solution or dispersed media like emulsion or suspension. A wide range of monomers (e.g. vinyl chlorines, vinyl acetates, styrenes, (meth)acrylates and acryl nitriles) is susceptible for this polymerization method.

A radical polymerization process includes four steps.⁴⁰ Once primary radicals R[•] are formed (**initiation step**), the actual start of the polymerization occurs by the addition of R¹ to the double bond of a monomer **M**, leading to the formation of M_1^{\bullet} , the chain-starting radical. The subsequent step is the propagation, where the polymer starts to grow by adding more and more monomer units **M** to the (polymeric) radical **P**¹•. Thereby two types of addition are possible (propagation step). In general, the 1,3-addition (head-to-tail) is preferred over the 1,2-addition (head-to-head), so polymers obtained via FRP show a high amount of head-to-tail structures. Termination in radical polymerization processes is possible either by combination or disproportionation, depending on the type of monomer and the reaction temperature. At low temperatures, combination is more likely to happen, resulting in an increase of molecular weight. At higher temperatures disproportionation is favored, whereat the molecular weight stays unchanged. **Transfer reactions** of the radicals may occur during the polymerization process, which results in branching of the polymers. Depending on whether inter- or intramolecular transfer happens, long chain and short chain branching, respectively, can be observed.

Beside all the advantages of FRP, a major drawback occurs when it comes to the preparation of polymers with a complex structure and defined molecular weight as well as molecular weight distribution. Additionally, it is not possible to prepare copolymers with specific monomer composition. Therefore,

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controlled radical polymerization techniques have been developed in the past decades.

3 Controlled radical polymerization

Controlled radical polymerization (CRP) techniques open up new ways in the field of polymer synthesis concerning functionality, topology and compositions.⁴¹ In general, all CRP methods are based on a dynamic equilibrium between a dormant, which is unable to self-terminate or propagate, and an active species, present at low concentration, during polymerization. Further characteristics are a first-order kinetic plot, the pre-determination of the molecular weight by the initial concentration of monomer and controlling species and the possibility to synthesize telechelic polymers.⁴⁰ Figure 9 shows the difference of molecular weight distribution of FRP and Reversible Addition Fragmentation-chain transfer polymerization (RAFT), an important CRP technique.





The self-regulation of CRP can be guided either by a deactivation/activation process with a stable radical (Stable Free Radical Polymerization SFRP), an organometallic compound as in nitroxide mediated polymerizations (NMP) or in atom transfer radical polymerizations (ATRP). This type of polymerization kinetics is called **Persistent Radical Effect (PRE)**. The model is explained by Fischer⁴³⁻⁴⁴ and describes the high selectivity in radical processes. The self-regulation of CRP can also be directed by a bimolecular degenerative transfer by the addition of transfer agents as in RAFT polymerization.

The living radical polymerization methods based on PRE stand in contrast to the techniques which work according to the principle of the **degenerative transfer (DT)** (see Figure 10).⁴¹



Figure 10: Principle of the degenerative transfer⁴¹

The DT is based on the exchange of the active center between the active and dormant species via reversible chain transfer.⁴⁵ Therefore, several mechanisms are possible, but the transfer has to proceed very fast compared to the propagation in order to obtain polymers with narrow molecular weight distribution.⁴⁶ The relocation can succeed directly or via short-lived intermediate (Int). Thereby, the radical is transferred from the active polymer chain P_{AR}• to the dormant species P_{BX}, where P_{AX} and P_{BR}• are formed.

One of the polymerization techniques which follow the degenerative transfer is for example the **lodine-Transfer Polymerization (ITP)**, where iodines are used to transfer the radical to the dormant species.⁴⁷ The most prominent type of these techniques is the Reversible Addition Fragmentation-chain Transfer polymerization (RAFT).

4 RAFT polymerization

Reversible Addition Fragmentation-chain Transfer polymerization (RAFT) is a quite young polymerization technique and it attracts more and more attention over the years.⁴⁸ This method was established by the Australian CSIRO group⁴⁹⁻⁵⁰ in 1998 and French researchers in 1999.⁵¹⁻⁵²

The RAFT polymerization technique opens new possibilities regarding reaction conditions and polymer architectures. The advantages of RAFT over CRP methods are: lower reaction temperatures can be applied in contrast to NMP and compared to ATRP, no transition metal catalyst is needed.⁵³

The **RAFT mechanism** consists of several reaction steps.⁵⁴ As above mentioned RAFT polymerization relies on the DT mechanism, characterized by an addition-fragmentation step.⁵⁴

The first step is the **initiation**, where radicals have to be formed in order to start the polymerization. These radicals can be formed by thermally triggered homolytic cleavage of a covalent bond of initiator molecules like azo compounds, by photoinitiators or redox initiator systems. The most common thermal initiators are azobis(isobutyronitrile) (AIBN) or 4,4'-azobis(4-cyanovaleric acid) (ACVA).⁵⁵⁻⁵⁶ The formed radical is able to initiate the polymerization by addition to an olefinic group of a monomer. Successively a polymeric radical is formed (see Figure 11).⁴⁸

Initiator $\longrightarrow I^{\cdot} \xrightarrow{M} \xrightarrow{M} P_n^{\cdot}$

Figure 11: Initiation step of radical induced polymerization⁴⁸

In order to control the reaction and the molecular weight distribution to perform controlled radical polymerization a specific molecule is needed. In RAFT polymerization the controlling molecule is called **RAFT agent** or chain transfer agent (CTA). The used CTAs are thiocarbonyl compounds, which contain a reactive double bond as well as a weak single bond (see Figure 12).⁵⁷



Weak single bond

Figure 12: General structure of RAFT agents⁵⁸

The suitability of the RAFT agent for a specific monomer type (e.g. acrylates, acrylamides) can be ensured by varying the R- (green) and Z-group (blue). Depending on the Z-group, the RAFT agent can be assigned to one of the four general structures (see Figure 13).⁵⁷



Figure 13: Different structures of chain transfer agents

The Z-group plays a very important role concerning the reactivity of the thiocarbonyl group and the role of the R-group has to show high capability of acting as a homolytic leaving group, being responsible for the re-initiation of the polymerization.⁵⁹

In the **pre-equilibrium** reaction step the DT mechanism is involved. Due to the use of a RAFT agent (CTA), the P_n^{\bullet} radical adds to the thiocarbonyl group and forms a intermediate radical, which decomposes subsequently into dormant species and a new radical with the leaving group R[•] (see Figure 14).⁴⁸

Figure 14: Reversible chain transfer and propagation in RAFT polymerization⁴⁸

The next step is a **re-initiation** step. The R[•] adds to the double bond of the monomer M and a new radical R-M[•] is formed. By the addition of further monomer molecules the polymer radical P_m^{\bullet} is generated(see Figure 15).⁴⁸

 $R' \xrightarrow{M} R-M' \xrightarrow{M} P'_m$

Figure 15: Re-initiation step of the RAFT polymerization⁴⁸

In the **main equilibrium** the propagating radical P_m^{\bullet} of the re-initiation step is able to react with the dormant species from the previous pre-equilibrium to form a new intermediate. The following fragmentation generates a dormant species and a new released radical P_n^{\bullet} , which is able to propagate again (see Figure 16).⁵⁴

$$\begin{array}{c} P_{m}^{\cdot}+S \xrightarrow{S-P_{n}} \underbrace{k_{add}}_{K_{-add}} P_{m}^{-S} \xrightarrow{S-P_{n}} \underbrace{k_{b}}_{K_{-b}} P_{m}^{-S} \xrightarrow{S+P_{n}} \underbrace{k_{b}}_{Z} P_{m}^{-S} \xrightarrow{S+P_{n}} \underbrace{k_{b}$$

Figure 16: Main equilibrium and propagation in RAFT polymerization⁴⁸

Termination processes may occur in RAFT polymerization as well as in free radical polymerization. When two polymeric radicals $P_n \bullet$ and $P_m \bullet$ react with each other they are called dead chains (see Figure 17). In order of low radical concentration, by the use of small amounts of radical initiator, these termination processes occur very infrequently. Furthermore, a higher amount of radicals is existent in the dormant state.⁴⁸

Introduction

$P_n^{\cdot} + P_m^{\cdot} \rightarrow$ Dead polymer

Figure 17: Termination reaction in RAFT polymerization⁴⁸

RAFT polymerization can be used for the preparation of different polymer architectures (e.g. block copolymers⁶⁰⁻⁶², graft and comb polymers⁶³⁻⁶⁴, star polymers⁶⁵⁻⁶⁷, hyper branched⁶⁸⁻⁶⁹ and dendritic polymers⁷⁰⁻⁷¹) out of several types of monomers under various reaction conditions.

The synthesis of block copolymers (BCP) has attracted more and more attention over the past decades, because they show a high potential for usage in many different fields (e.g. biomedicine⁷², nanotechnology⁷³). In this chapter only the synthesis of block copolymers via RAFT polymerization is thematized. Generally, there are two possibilities for the synthesis of block copolymers via RAFT polymerization (see Figure 18).⁵³ The first one is a one pot synthesis. Thereby, the controlled polymerization of monomer A with RAFT agent is started by an initiator I. After the completion of the first block, the second monomer B and a small amount of initiator are added to the reaction mixture. The polymerization comes to an end when the formation of the block copolymer is finished. Due to this method it is not only possible to prepare diblock polymers, but also multi block copolymers.⁷⁴ Nevertheless, some requirements have to be fulfilled to allow the synthesis via this route. In order to avoid irregular propagating polymers, the crossover has to happen fast and in a quantitative way. Thereby, the order of added monomers has to be considered.



Figure 18: Synthesis of a block copolymer via RAFT polymerization

If the one pot pathway is not possible, the synthesis of block copolymers can also be performed in a two pot procedure. The first step, the synthesis of the homopolymer, is done in the same way as by choosing the one pot path. In contrast to that, the polymer is isolated (e.g. by precipitation) to obtain a so called macro RAFT agent, which can be used for the synthesis of the second block by mixing it with some more initiator and monomer B.

5 Atomic Force Microscopy

The adhesion properties of bone glues or adhesives in general can be determined via tensile tests or contact angle measurements. Moreover, pull-off experiments and macroscopic lap shear bond strength measurements can be done to obtain adhesion properties.⁷⁵ The problem in many cases is, to distinguish between cohesive and adhesive behavior and there is little information at the molecular level. This is where atomic force spectroscopy can be used to get more information microscopically.

5.1 The Atomic Force Microscope

The atomic force microscope (AFM), was first described in 1986 by Binnig *et al.*⁷⁶ and belongs to the scanning probe microscope (SPM) family.

The AFM was initially developed to measure sample topographies. Figure 19 shows the typical setup and basic principle of AFM.



Figure 19: Typical AFM setup⁷⁷

The AFM working principle is the measurement of force between a tip and the sample surface using special probes made by an elastic, spring-like cantilever with a sharp tip on the end. The cantilever is carried by a piezo element. The force applied to the tip by the surface, results in bending of the cantilever. By the measurement of the cantilever deflection, it is possible to determine the tip-surface interaction force. This technique allows mapping of the surface topography at sub-nanometer resolution. The fact that it is possible to modify the surface and manipulate individual molecules, makes AFM an ideal tool for biological applications.⁷⁸

5.2 Technical requirements

The nowadays used **cantilevers** were invented by Wolter *et al.*⁷⁹ and C.F.Quate ⁸⁰⁻⁸². As mentioned above the cantilever with its tip is one of the major parts of the AFM and it can be seen as mechanical spring. The cantilevers are attached to the AFM chips. The commercial available materials for cantilevers are silicon, silicon nitride and gold coated silicon.⁸³ They are fabricated by micro-electro-mechanical-system (MEMS) technology which contains lithography and etching steps.⁸⁴ The AFM-chips are by convention 3.4 x 1.6 mm in size and about 0.5 mm thick,⁸⁵ so that probes from different manufacturers can be used in most probe holders. The cantilevers are available with different spring constants (e.g. stiffness) in the range of 0.005 N m⁻¹ to 450 N m⁻¹.⁸⁶⁻⁸⁷ Furthermore, the cantilevers are also available in different shapes (e.g. V-shaped, rectangular, triangular) as it can be seen in Figure 20.



Figure 20: (a) Different shapes of cantilevers: V-shape (i), rectangular (ii)⁸⁸, (b)-(e) different tips⁸⁹⁻⁹², (f) chip with four rectangular cantilevers⁹¹

As mentioned above, the AFM-tip is brought into contact with the surface or close enough to recognize long- or short-range surface forces (e.g. Van der Waals forces). Afterwards the cantilever scans over the sample row-by-row. Thereby, the cantilever is bent with respect to the sample's topography. The bending can be translated into a high-resolution image of the surface using different detection methods like the optical lever-, the interferometry-, the capacitive sensor- and piezoresistive/piezoelectric method. The **optical lever technique** is the most commonly one⁸³ and relies on a laser beam which is reflected from the upper side of the cantilever towards a photodetector.

The deflection of the cantilever is proportional to the force. Once the deflection of the cantilever is known as a distance (D), the spring constant (k) is needed

to convert this value into force (F). Therefore, the well-known Hooke's law can be used (see Equation 1).

$$F = -kD$$

Equation 1: Hooke's law - Calculation of force out of spring constant and deflection of the cantilever

For quantitative force measurements, the spring constant of the cantilever must be calibrated, to determine the **stiffness of the cantilever**. The cantilever stiffness depends on the material properties and the shape with typical values of 10¹-10⁵ pN nm⁻¹. The calibration is necessary as manufacturers provide them with large fluctuation margins. There are several different possibilities to calibrate the spring constants of cantilevers. These can be obtained through comparison with a reference cantilever of known stiffness, through calibration using thermal vibrations (thermal noise⁷⁷), by the method of added particle masses, or by combining measurements of the resonant frequency with the cantilever physical dimensions and material properties.

Soft cantilevers are susceptible to thermal fluctuations, and the AFM can be used to measure and analyze the movements. The thermal noise spectrum is a plot of the cantilever fluctuations as a function of frequency.⁹³

5.3 Force distance Measurements

As already mentioned, besides the imaging possibilities of AFM, quantitative force measurements of tip and sample interactions can be determined. In an AFM force experiment, the AFM-chip is moved vertically at a constant z-piezo velocity to the sample surface until contact. In order to measure the deflection of the cantilever a force (F) - distance (cantilever bending ΔZ) curve can be generated. A typical force curve is depicted in Figure 21. The force-distance curve starts with point a. From a-b the AFM tip goes downwards. At point b the tip is very close to the sample surface and at some point the tip jumps to contact the substrate, due to capillary forces (b-c). The next segment (c-d) in the force-distance curve is the slope in the contact region which is a function of the elastic modulus and geometries of the tip and the sample.⁹⁴ The opposite movement of c-d is d-e, where the tip is withdrawn. The further course

of the curve (e-f) shows the sample retraction and the adhesion force (f-g), where the cantilever overcomes the adhesion forces and pulls off sharply.



Figure 21: Force curve with approach (a-d) and retraction (d-h)95

5.4 Single-molecule force microscopy

Through the development of new experimental tools in the last 20 years the measurement of forces in the pN range became possible, which allows mechanical experiments with single molecules. Nowadays several techniques differing in force- and dynamic ranges are available. The most prominent techniques are magnetic beads,⁹⁶ optical tweezers,⁹⁷⁻⁹⁹ glass microneedles,¹⁰⁰ the biomembrane force probe (BFP)¹⁰¹ and AFM.

Single-molecule force microscopy (SMFM)¹⁰² is a way of measuring the nanomechanical behavior of single molecules adhering to specific substrates. In addition to that, SMFM employs functionalized cantilevers and substrates to detect individual adhesion or unfolding events, for example antibody-antigen recognition¹⁰³ or the unfolding of domains on globular proteins such as titin¹⁰². When the functionalized tip approaches to the substrate, interaction starts to occur at some point. Afterwards the cantilever starts to slowly move upwards. If everything works well, the sample starts to adhere to the surface. As a consequence, the cantilever starts to bend. If the cantilever's spring constant is known, the appropriate force can easily be calculated. Nevertheless, at some point the acting force is too large and the adhesion motif is torn apart from the surface. The process will be monitored in form of force-distance diagrams and the adhesion force can be calculated.

Objective

In consequence of, the increasing life expectancy, larger numbers of injuries and diseases will occur. Due to the rising demand of fixation and adhesion between tissues, implants or scaffolds, adhesive materials need to be developed and optimized.

Up to now adhesives based on cyanoacrylates, polyurethanes, epoxy resins or poly(methlymethacrylates) still bear several drawbacks ranging from possible allergic response, lack of mechanical strength to toxic side products. Therefore, new biomimetic glues for bonding of tissue-tissue and tissueimplant interfaces will urgently be needed.

The problem in measuring the adhesion properties of bone glue is to distinguish between cohesive and adhesive behavior and the little information at the molecular level. A new approach will be, to measure the adhesion via single molecule force spectroscopy (SMFS) referring to Messersmith *et al.*¹⁰⁴. In particular, a procedure based on this approach has to be established to graft a single molecule on the tip of an AFM cantilever. In SMFS experiments the AFM tip works as sensor, which is able to measure forces in pN range (see Figure 22).



Figure 22: Schematic model of the single-molecule AFM pulling experiment

In particular, the aim of this work is to functionalize AFM tips in order to investigate the adhesion of the amino acid sequences D(pS)(pS)EEK and DSSEEK, of a dopamine compound and of adhesive block copolymers, synthesized via RAFT polymerization on various substrates. These should be mica with well-known chemical and physical properties, hydroxyapatite (HA) to replicate the mineral part of the bone, TiO₂ to mimic implants and a coated NH₂ surface to mimic amino end groups as found in bone proteins.

General Part

1 State of the Art

Strength and toughness of healthy bone are traditionally correlated to bone mineral density, i.e. the density of calcium phosphate in form of hydroxyapatite (HA). However, it is currently acknowledged that the organic components of bone, for example fibrils of collagen type I and non-collagenous proteins (NCPs), are also important determinants of the mechanical competence of bone.¹⁰⁵ That NCPs impact mechanical properties seems obvious from their role in determining ultrastructural assembly of bone by controlling HA crystal nucleation, shape, and size, as well as attachment between collagen and HA crystals. So far, the specific motifs within NCPs responsible for ultrastructure organization are still largely unknown. The NCPs are the nanoscale engineers of bone tissue providing specific attachment to collagen type I fibrils and HA crystals (see Figure 23).¹⁰⁶⁻¹⁰⁹



Figure 23: Nanoscale model of bone

Whereas a collagen-binding domain has been found in bone sialoprotein (BSP), especially there is known very little about the specific motifs facilitating attachment of NCPs to HA. However, Stayton *et al.*¹¹⁰ have found a strategy for determining the statherin structure on hydroxyapatite and they have achieved results about the N-terminal domain. The N15-domain of statherin was characterized at six labeled positions ranging from the N-terminus to near the C-terminus. On the one hand, the peptide is strongly bound at the acidic N-terminus which contains a helical domain (**sequence D(pS)(pS)EE**). But on the other hand, the peptide is mobile and dynamic at the middle and C-terminal

regions. This achievements gained from the structural and dynamic studies of N15 peptides led to the development of new bioactive peptide coatings for biomaterials¹¹¹. Further studies about these peptide sequences of the full-length statherin were reported by Long *et al.*¹¹²

The N15 domain of statherin recognizes hydroxyapatite through the N-terminal acidic pentapeptide sequence that contains two phosphorylated serines and three carboxylate-containing side-chains. Long *et al.*¹¹² showed a molecular model consistent with the current structural and dynamic studies (Figure 24). They suggested that especially the negatively charged phosphorylated serines (pS), and the carboxylate containing glutamic acids (E) and aspartic acid (D) could be key features responsible for the change in conformation and putative attachment.



Figure 24: Schematic model showing statherin interaction with the 001 face of hydroxyapatite¹¹²; calcium = white spheres, oxygen = red spheres, phosphorus = blue spheres, phosphor serines = purple spheres

Beyond their role of determining ultrastructure some NCPs, such as osteopontin (OPN) and dentin matrix protein I (DMP I), have also been suggested to directly contribute to the mechanical properties of bone. The intrinsic mechanical properties of OPN networks, were recently elucidated. They are able to repeatedly dissipate and store large amounts of energy and have evidently very high cohesive strength. These properties are thought to be achieved through weak ionic bonds formed between negatively charged sites on the proteins, e.g. phosphorylated serine and Ca²⁺-ions. Similarly, to bone proteins strong adhesion through polyelectrolyte proteins has also been described in other natural systems such as the glue produced by the sandcastle worm Phragmatopoma Californica. Although, in this case the glue protein is rich in both anionic (glu, asp, DOPA) and cationic (lys, arg) residues, suggesting that the cohesive strength derives, in part, from direct ionic

General Part

interactions between side-chain residues, as well as interactions between anionic residues and metal cations. Adhesives mimicking this glue protein have been synthesized, but did not include specific end motifs for adhesion.

Another main class of tissue adhesives inspired by naturally occurring adhesive proteins which were investigated are the protein glues produced by mussels. Furthermore, many living creatures rely on physical adhesion to objects for essential activities, such as self-defense, protection and movement¹¹³⁻¹¹⁵. Generally speaking, there are two different types of bioadhesion: temporary and permanent. An example of temporary bioadhesion is given by the foot hairs used by geckos for climbing sheer surfaces¹¹³. A typical example of permanent bioadhesion is illustrated by mussels, which secrete is essential for stability within the marine environment¹¹⁶. Mussels strongly adhere to several organic or inorganic substrates and they are mechanically robust and operate under saline conditions. The adhesive apparatus of the mussel contains a series of byssal threads that tether the organism to different substrates (see Figure 25a). At least five specialized adhesive protein subtypes are known to contain 3,4-dihydroxy-L-phenylalanine (L-DOPA) (see one protein subtype in Figure 25b). The role of L-DOPA in mussel adhesive proteins is not fully understood, although there is general agreement that oxidized L-DOPA residues play important roles in cross-linking reactions leading to solidification of the secreted liquid protein adhesive¹¹⁷⁻¹²⁰.



Figure 25: a) Thread-plaque pairs forming the adhesive byssus that adheres to the surface¹²¹; b) Dopa-containing adhesive proteins in plaques¹²²

However, it is already demonstrated that oxidation of DOPA by metal ions or enzymes which leads to quinone formation is necessary to adhere to surfaces¹²³⁻¹²⁶. Spectroscopic analysis showed that addition of Fe³⁺ makes the mussel protein cross-link, which is created between Fe^{3+} and three DOPAcontaining protein strands¹²⁷. This chelate binding proposes how L-DOPA binds to bone or to TiO₂, where the metal ion is calcium or titanium instead of iron. The binding mechanism of L-DOPA on TiO₂ varies at different pH values¹²² (see Figure 26).



Figure 26: Catechol bonding to TiO_2 changes from H-bonds at acidic pH to bidentate coordination at seawater pH

Recently, Messersmith *et al.*¹⁰⁴ reported that the catechol form of L-DOPA binds to titanium oxide surfaces with high dissociation energies, providing support in adhesion. Thereby, L-DOPA was tethered to a linker system on an AFM-tip with unreactive PEG chains and the adhesion of L-DOPA on TiO₂ was measured. This interaction was very strong (about 800 pN) and is the strongest reversible binding interaction involving a small biological molecule.¹⁰⁴

Besides, the binding properties of L-DOPA Mehdizadeh *et al.*¹²⁸ synthesized new promising injectable citrate-based inspired bio adhesives (iCMBAs). Thereby citric acid, poly(ethylene glycol) (PEG) and dopamine were reacted in a one-step polycondensation reaction (see Figure 27).



Figure 27: Synthesis of the injectable citrate-based inspired bio adhesives prepolymers

This strategy allows the synthesis of new adhesives with great wet adhesion strength, controllable degradability, biocompatibility and reduced manufacturing costs¹²⁹. The citric acid, a non-toxic metabolic product of the body, was used to form degradable polyesters with PEG and to provide reactive carboxyl groups to conjugate dopamine. In order to cross-link the iCMBAs for medical applications, the adhesive was applied in a dual syringe
System with the prepolymer dissolved in PBS buffer in one syringe and a sodium periodate (initiator) solution in the other (see *Figure 28*a). After mixing the two solutions different cross-linking reactions via the catechol groups occur. *Figure 28*b shows the wound closure and in *Figure 28*c the different possibilities of iCMBAs adhesion to tissues are depicted.



Figure 28: Wound closure with injectable citrate-based inspired bio adhesives (iCMBA) adhesive application. a) 2-component adhesive with iCMBA solution and initiator solution. b) iCMBA utilized for sutureless wound closure. c) Proposed mechanism of iCMBAs adhesion to tissues¹²⁸

The cross-linking times varied from 18 s to 5 min, depending on the prepolymer, the amount of initiator and the amount of dopamine. In vivo studies in rats showed only minor inflammation and the bleeding wounds were closed within 2 min.¹²⁸⁻¹²⁹

In the past years, **phosphorus containing monomers and polymers** have been the subject of enormous research.¹³⁰⁻¹³³ The growing interest has led to phosphorus-containing organic materials for applications in the field of tissue engineering¹³⁴ and adhesion promoters, because of their properties. In many cases these phosphorus containing monomers were polymerized via methacrylate moieties.¹³⁵ Methacrylates are fast to polymerize and cross-link in combination with high mechanical properties and low cost make them attractive as adhesives. Indeed, their biocompatibility has been questioned. A study of alkylene bis(dilactoyl)methacrylate (see Figure 29) showed good biocompatibility¹³⁶ but the long term stability studies showed no biocompatibility at all.¹³⁷



Figure 29: Structure of alkylene bis(dilactoyl)methacrylate

After a period of six months there was a deleterious tissue reaction in the former osteotomy gap of the polymer group. The areas were the glue was used presented huge aseptic inflammation.

However, (meth)acrylate-based monomers, such as 2-(methacryloyloxy)alkyl phosphonates, propyl N,N-tetramethylbis(phosphonate)-2-hydroxylbismethyleneamine methyl methacrylate (MAC3NP2) and 2-[2,2-bis(diisopropoxyphosphoryl)ethoxy]methyl methacrylate (MAC3P2) (see Figure 30), were polymerized through RAFT polymerization to achieve low molecular weight polymers.



 $\begin{array}{ll} n=2; \ R=H; \ R'=CH_3; \ R''=CH_3 \\ n=2; \ R=H; \ R'=CH_3; \ R''=CH_3; \ R'''=CH_3; \ R'''=CH_3; \ R'''=CH_3; \ R''''=CH_3; \ R''''=CH_3; \ R'$

Figure 30: Phosphorus-based (meth)acrylate monomers used for adhesion properties

The last few years, new phosphorus-containing monomers for example methacryloyloxyethyl phosphorylcholine) MPC and derivatives (see Figure 31) were synthesized for biomedical purposes. The biomimetic structure of MPC with its phospholipid group shows very good blood compatibility and protein adsorption.



Figure 31: Structure of 2-methacryloyloxyethyl phosphorylcholine (MPC) and derivatives

Due to the promising current developments new adhesives have to be synthesized based on these peptide-adhesives and the adhesion properties have to be analyzed.

2 Adhesion motifs and synthesis thereof

In order to distinguish between cohesive and adhesive behavior and get more information at the molecular level of adhesives, a new strategy was developed to functionalize AFM tips according to Gruber.¹³⁸ Thereby, a special linker system was used (see Figure 32). This maleimide-polyethylene glycol-N-hydroxysuccinimide (MaI-PEG-NHS) linker was connected to the AFM tip via the NHS group (see Figure 32, left end-group) and the adhesive was attached via the maleimide group (see Figure 32, right end-group). The easiest way is Michael typ thiole-ene click chemistry. Consequently, the adhesive sample must have a thiol end group.

Figure 32: Maleimide-PEG-NHS linker system

However, the new strategy has to be implemented and proven. Thus, two similar amino acid sequences were selected and they were tethered to the AFM tip. The amino acid sequence D(pS)(pS)EEK was chosen because of the binding properties on hydroxyapatite in statherin and on TiO₂, as it was described in the chapter before (see State of the Art, chapter 1).^{110, 112} Due to the phosphorylated serines (pS), there is high interaction to Ca²⁺ in hydroxyapatite. In order to compare this fact, the amino acid sequence DSSEEK with no phosphorylated serines was chosen. This means, the phosphorylated amino acid sequence should show higher adhesion on hydroxyapatite and TiO₂ than the non-phosphorylated one. As mentioned above, all samples must have thiol end groups and therefore amino acid sequences with cysteine end groups were ordered (see Figure 33). The N-terminus was protected with an acetyl group.

However, it is necessary to compare adhesion values with literature to confirm the working functionalization method. In literature¹⁰⁴ dopamine is tethered to the AFM tip with a different linker system, but the values should be in the same range. As a consequence, a dopamine thiol (see Figure 33) compound was synthesized. In addition to that, these compounds can be very promising

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adhesives based on the marine mussel, as it was described in the chapter before (see State of the Art, chapter 1). ^{122, 124}

In the same chapter, the usage of phosphorus-based methacrylates was mentioned. ¹³⁹ Therefore, block copolymers based on phosphorus-containing methacrylates were synthesized via RAFT polymerization. Due to the promising properties of 2-hydroxyethylmethacrylate (HEMA)¹⁴⁰ and dimethyl (2-methacryloyloxyethylphosphonate) (DMMEP)^{133, 135}, this two monomers were chosen for the synthesis of block copolymers. HEMA shows very good biocompatibility, swellability and can act as viscosity regulator. In addition to that, it is easy to modify, stabilizes collagen and immobilizes proteins or cells.¹⁴⁰ pDMMEP tends to self-aggregation¹⁴¹ and is hydrolysis stable, because of the C₂ spacer and the strong P-C bond.¹⁴¹ Moreover, it shows strong adhesion on titanium and hydroxyapatite surfaces, concerning the interaction between phosphorus ester groups and metal ions. Nevertheless, biocompatibility stands in contrast with an antibacterial effect.¹⁴²⁻¹⁴⁴ This means, the higher the biocompatibility, the lower will be the antibacterial effect. Indeed, these properties also may undergo a radical change if they are assembled in the block copolymer.

The blocks in the polymers were designed in the way that once HEMA was the starting block and one time DMMEP was the starting block (see Figure 33). In particular, there can be differences in reaction behavior at RAFT polymerization and in adhesion force because one end will be attached to the AFM tip and the other end is free. Furthermore, the length of DMMEP was varied, because the more phosphorus ester groups, the higher should be the adhesion force. In the end, the RAFT end group was removed to obtain a thiol end group.

The synthesis of the samples (see Figure 33) were shown in this chapter.

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Figure 33: Samples which were attached to the AFM-tip

2.1 Synthesis of the monomer

Literature provides for the synthesis of dimethyl (2-methacryloyloxyethylphosphonate) (DMMEP), different pathways to obtain a phosphonate methacrylate structure. These pathways are summarized and described in the article by Senhaji *et al.*¹³⁰ Following reactions are described: Arbuzov reaction¹⁴⁵⁻¹⁴⁶ using a trialkylphosphite, radical addition onto vinyl methacrylate,¹⁴⁷ Michael addition to vinyl phosphonate and methacrylation using a hydroxyphosphonate precursor under Schotten-Baumann conditions.¹⁴⁸ For the preparation of DMMEP it is important to choose a reaction, which is not carried out at high temperatures to avoid unwanted polymerization during the synthesis.

Referring to Rajalakshmi *et al.*¹⁴⁹ the synthesis of methacrylic phosphonates can be carried out using the Michaelis-Becker or Arbuzov reaction. The Michaelis-Becker reaction is usually favored due to the mild reaction conditions and it involves fast nucleophilic substitution of H-phosphite with a methacrylate moiety at room temperature.¹³²

In a first attempt to synthesize DMMEP in two steps, 2-hydroxyethyl methacrylate (HEMA) was added slowly to 1.3 eq. of thionyl chloride to obtain 2-hydroxyethyl chloride (CEMA) in 48% yieldafter destillation. In the second step CEMA was mixed together with 1.2 eq. of diethyl phosphite and 1 eq. of potassium t-butoxide in THF at room temperature.

General Part



This pathway did not work as it was described in literature.¹⁴⁹ There was an addition reaction to double bound of the methacrylate and according to MS measurements cyclization or dimerization products were found. Moreover, the ³¹P-NMR spectrum showed four more phosphorus peaks which are the by-products besides the assumed product peak at 29.69 ppm.

The second synthesis strategy of DMMEP was carried out in accordance to Jeanmaire *et al.*¹⁵⁰ in a different pathway.



Therefore, 1 eq. dimethyl (2-hydroxyethyl) phosphonate was reacted with 1 eq. methacrylic anhydride in presence of the basic catalyst 1-methylimidazole in dry butan-2-one at 60 °C. The esterification with methacrylic anhydride generates methacrylic acid as side product, which was difficult to remove due to similar solubility of DMMEP, even after alkaline extraction. The crude product was purified via column chromatography to give DMMEP in a yield of 32% as colourless liquid with 10% impurities left (determined by NMR). It is very important to mention that rotary evaporation below 100 mbar leads to polymerization of the product, despite the addition of aerobe and anaerobic inhibitors.

The third synthesis-pathway of DMMEP was based on the procedure according to Avci and Albayrak.¹³¹



Dimethyl (2-hydroxyethyl) phosphonate was reacted in a Schotten-Baumann reaction with 1 eq. methacryloyl chloride in the presence of 1 eq. triethylamine in dry methylene chloride (DCM) at 0°C. During this acylation reaction the formed hydrogen chloride was scavenged by the addition of trimethylamine (TEA). As a consequence, white ammonium chloride salt precipitates. After the work-up procedure by filtration and extraction, the evaporation of methylene chloride gave the crude product as yellow, viscous liquid in a yield of 75% and a purity of about 98%. Further purification via distillation as reported in literature¹⁵¹ was not possible. Despite the addition of aerobic and anaerobic inhibitor, the high temperature lead to polymerization and lower vacuum could not be realized. This strategy worked out in the most satisfying way of all three.

2.2 Synthesis of RAFT agents

For the synthesis of suitable block copolymers via RAFT polymerization, compatible RAFT-agents (CTAs) have to be synthesized. Therefore the suitable RAFT-agents (CTAs) which are compatible to the used monomers have to be selected. Mitsukami *et al.*¹⁵² and Monge¹³³ reported that dithiobenzoates give the best results.



Figure 34: Selected RAFT agents

It has been reported that 4-cyanopentanoic acid dithiobenzoate (CPADB) and 2-cyanoprop-2-yldithiobenzoate (CPDB) are very useful in polymerizing styrenes, methacrylates and methacrylamides.¹⁵²⁻¹⁵³ These two RAFT agents provide good control over molecular weight and yield polymers with low polydispersity. CPADB has the ability to be employed in aqueous conditions as well. The two RAFT agents were synthesized in a multi-step synthesis out of di(thiobenzoyl) disulfide (DTBDS) as reported in literature.¹⁵²

2.2.1 Synthesis of the intermediate di(thiobenzoyl) disulfide

In literature several ways to obtain dithiobenzoic acid are described. For example the reaction of trichlorophenylmethane with potassium hydrogen sulfide and potassium hydroxide,¹⁵⁴ the Grignard reaction of phenylmagnesium bromide with carbon disulfide followed by acidification,¹⁵³ the reaction of trichlorophenylmethane with sodium sulfide¹⁵⁵ or the reaction of benzyl chloride, elemental sulfur and sodium methoxide.¹⁵⁶ Mitsukami¹⁵² has summarized and reported the best results of the reaction with benzylchloride. Therefore, the synthesis of sodium dithiobenzoate (DTBA) was carried out in accordance to Mitsukami's modification of the method published by Becke and Hagen.¹⁵⁶



For the synthesis of DTBA, 1 eq. benzyl chloride was placed in dry methanol together with 2 eq. sodium methoxide (30% solution in methanol) and 2 eq. elemental sulfur under argon atmosphere. In consequence of the oxidative instability¹⁵⁷ of sodium dithiobenzoate during the purification process, the aqueous solution of DTBA was used immediately in the next step (one-pot synthesis).

Aamer *et.al.*¹⁵⁸ originally reported using KI/I₂ as the oxidizing agent for the synthesis of di(thiobenzoyl) disulfide (DTBS) out of DTBA. However, Mitsukami¹⁵² obtained significantly better yields using potassium ferricyanide(III) as oxidizing species. The resulting DTBDS has to be recrystallized from ethanol according to Mitsukami, but Unger¹⁵⁹ described a decomposition of the product. For that reason the purification was quitted in this step and done after the last step.

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2.2.2 Synthesis of 4-cyanopentanoic acid dithiobenzoate

4-Cyanopentanoic acid dithiobenzoate (CPADB) was prepared according to the procedure of Thang *et.al.*¹⁶⁰



Without any purification DTBA was added to an excess at 1.5 eq. 4,4'-azobis(cyanovaleric acid) (ACVA) in dry ethyl acetate under argon atmosphere. The reaction was refluxed over a period of 19 h. The crude product was purified via column chromatography and recrystallized from toluene to give CPADB in a yield of 82% as pink crystals.

2.2.3 2-Cyanopropyl-2-dithiobenzoate (CPDB)

2-Cyanoprop-2-yldithiobenzoate was also prepared according to the procedure of Thang.¹⁶⁰



DTBA was added to azobis(isobutyronitrile) (AIBN) in dry ethyl acetate under argon atmosphere. The reaction was refluxed over a period of 20 h. The crude product was purified via column chromatography to give CPDB in a yield of 52% as red viscous liquid. It was not possible to recrystallize it from toluene.

2.3 Synthesis of the adhesive block copolymers

The procedure was similar for all synthesized block copolymers. First, the monomer, the related CTA respectively macro-CTA (for block copolymers), the initiator and the internal standard (naphthalene) were dissolved in DMF and

dioxane. The internal standard was used to monitor the monomer conversion. The polymerization in these organic solvents was performed with AIBN as initiator. These polymerizations were done as solution polymerization with a monomer concentration of 1.5 mol L⁻¹.

After degassing the solution with argon, the content in the penicillin vial was stirred at 70°C for 500 min. The homopolymer was synthesized with two RAFT agents (CPADB and CPDB) in different solvents and the reaction kinetics were compared.

As soon as the maximum of monomer conversion was attained, the product was precipitated. If the reaction was done in DMF, the precipitated polymers were very sticky and highly viscous. Therefore, they were re-dissolved in methanol and precipitated in hexane or diethylether.

2.3.1 Homopolymerization of HEMA

The homopolymerization of HEMA was carried out in accordance to Vega-Rios.¹⁶¹ In contrast to literature two different RAFT agents CPADB and CPDB in different solvents at constant temperature of 70°C were used.



A theoretical molecular weight of 14 kDa for the HEMA homopolymer was calculated using the following idealized Equation 2.

$$M_{n,theo} = \left(\frac{[M]_0}{[CTA]_0} \times M_M \times c_t\right) + M_{CTA}$$

Equation 2: Theoretical molecular weight calculation for homopolymers

Mn,theo	Theoretical molecular weight at c _x [g mol ⁻¹]
[M]o	Monomer concentration at t = 0 [mol]
[CTA]0	CTA concentration at $t = 0$ [mol]
MM	Molecular weight of the monomer [g mol-1]
Мста	Molecular weight of the CTA [g mol ⁻¹]
Ct	Monomer conversion at t

The polymerization kinetics were monitored by drawing samples over the whole course of reaction. Therefore, samples (200 μ L) were taken by syringe in noted time intervals and quenched by ice cooling to stop the reaction until they were analyzed by ¹H nuclear magnetic resonance spectroscopy (NMR). In the NMR-spectra the reaction course was investigated.

The conversion can be determined out of the percental decrease of the methacrylate integrals with respect to the internal standard. In the following Figure 35 an overlay of the spectra of the homopolymerization of HEMA at t = 0 min (Figure 35a) and t = 500 min (Figure 35b) is depicted, to show the difference of the methacrylate groups in the spectra after 500 min of polymerization time.



Figure 35: ¹H-NMR spectra of the homopolymerization of HEMA after a) t = 0 and b) t = 500

In the NMR-spectrum the peaks of the internal standard naphthalene stay at 7.51 and 7.91 ppm respectively, while the integral of the methacrylate peak signals of the monomer decreases.

The monomer conversion was determined according to Equation 3.

$$C_t = \left(1 - \frac{Int_t}{Int_0}\right)$$

Equation 3: Calculation of the monomer conversion

Ct	Monomer conversion at t
Int _t	Signal of the methacrylate group at t
Int ₀	Signal of the methacrylate group at $t = 0$

Many different CTA : initiator ratios for the homopolymerization of HEMA were tried out, the most promising ones can be seen in Table 3. The best CTA to initiator ratio for pHEMA was 1:0.02 and therefore the kinetic studies were done with this ratio.

HEMA Sol	Solvent	Solvent CTA	Mª:CTA:I	Cm ^b	$M_{n,Theo}$	$M_{n,NMR}$	Yield
	Solveni			[%]	[kDa]	[kDa]	[mg]
01	DMF	CPADB	234:1:0.02	45	14	14	567
02	Dioxane	CPADB	351:1:0.02	30	14	12	521
03	DMF	CPDB	230:1:0.02	46	14	14	500
04	Dioxane	CPDB	441:1:0.02	24	14	13	489
^a Monomer concentration 1.5 M							
	^b C _m m	onomer co	onversion				

Table 3: Homopolymerization of HEMA with different solvents

The RAFT polymerization of HEMA is very different to the well-known RAFTpolymerization of methylmethacrylate (MMA). Although both monomers are methacrylates, they have a quite different polymerization behavior and different solvation (HEMA is hydrophilic, MMA hydrophobic). The kinetic constant of propagation of HEMA is 3280 L mol⁻¹ s⁻¹,¹⁶² which is four times higher than that of MMA. Furthermore, this means, that the transfer ability to the CTA is not very efficient for HEMA. As a consequence, it is necessary to increase the CTA to initiator ratio to values between 25 and 50 (10 times higher as for MMA) for controlling the molecular weight and polydispersity.^{161, 163} More CTA means higher transfer rate to the CTA and lower polymerization rate. The controlled radical polymerization of HEMA is only achieved at low polymerization yield, while at higher yields the polydispersity grows to reach values close to non-controlled radical polymerization. This means that side reactions and possibly polymer chain termination through polymer to polymer addition widens the PDI. Additionally, solubility problems with high molecular weight HEMA were reported.¹⁶³

In the following Figure 36 the monomer conversion of HEMA (14 kDa) with CPADB in different solvents was plotted against the reaction time (monomer conversion plot). In Figure 37 the trend of a polymerization with living character can be seen.



Figure 36: Polymerization kinetics (monomer conversion plot) of HEMA 14 kDa with CPADB at 70°C



Figure 37: Pseudo-first order kinetic plot of HEMA 14 kDa with CPADB at 70°C

In the first 60 minutes of polymerization time in DMF and dioxane the monomer conversion was quite low. Reasons for that could be the degradation of AIBN, which does not occur completely at once, but continuously over a period of time. Furthermore, it was not possible to heat the formulation in the penicillin flask in one second at constant temperature. Further on, inhibition might occur in RAFT polymerization processes, if re-initiation is not sufficiently fast. If there was no significant change in monomer conversion, the polymerization end time was reached.

As mentioned above the controlled radical polymerization of HEMA is only possible with low monomer conversion. This polymerization shows a higher monomer conversion (45%) than in literature (30%).¹⁶¹

The living character can be determined by the reaction order. Because first order reaction is one of the requirements for controlled radical polymerization. For this purpose the natural logarithm of the quotient of starting monomer concentration and monomer concentration at a certain point of time is plotted against the time. If the graph shows linear behavior, the reaction is first order. Figure 37 shows linear behavior nearly until the end of the polymerization. At a certain point of time the whole monomer is almost converted and the curve flattens. The following pseudo-first order kinetic plots of the synthesized polymers were shown in the Appendix because all polymers showed a first order behavior in reaction kinetics.

In Figure 38 the monomer conversion of HEMA (14 kDa) with CPDB in DMF and dioxane was plotted against the reaction time.

38



Figure 38: Monomer conversion plot of HEMA 14 kDa with CPDB at 70°C

In Figure 38 the monomer conversion of the RAFT polymerization of HEMA with CPDB in DMF and dioxane increases very slowly. But after 100 min the reaction went on faster. The conversion is higher when the reaction takes place in DMF. In Figure 38 the same trend can be seen as in Figure 37. The graph shows linear behavior nearly until the end of the polymerization. At a certain point of time the whole monomer is almost converted and the curve flattens. The pseudo-first order kinetic plot is shown in Figure 82 in the Appendix.

A comparison of the homopolymers synthesized with different RAFT agents in DMF is shown in Figure 39.



Figure 39: Monomer conversion plot of HEMA 14 kDa with CPADB compared to CPDB at 70°C

The comparison of the two RAFT agents shows that the end of the polymerization is the same, but with CPADB higher monomer conversion can be obtained. The slowly rising molecular weight is the result of the lower reaction rate with CPDB.

2.3.2 Homopolymerization of DMMEP

In literature, some results are published on the polymerization of a similar phosphonate monomer, called dimethyl(methacryloyloxy)methyl phosphonate (MAPC).^{139, 164} Furthermore, reverse iodine transfer polymerization (RITP) in acetonitrile showed that RAFT polymerization of this monomer was sensitive to very low level of oxygen (limiting the conversion and causing the degradation of the dithioester moiety).¹⁶⁴ The addition rate constant is relatively low and a competitive reaction with traces of oxygen in the medium is expected, producing hydroperoxides and thus leading to RAFT degradation. This side reaction possibility increases by the low reactivity of MAPC.¹³⁹ It could give also indication of the difficult preparation of high molecular weight dimethyl(methacryloyloxy)ethyl phosphonate (DMMEP).

The homopolymerization of DMMEP was done in DMF and dioxane with the two synthesized RAFT agents CPADB and CPDB.



Different ratios of CTA : initiator with an amount of naphthalene as internal standard were dissolved in 1,4-dioxane and in DMF (see Table 2). The best CTA : initiator ratio for DMMEP was 3:1 and therefore the kinetic studies were done with this ratio to have better control over the molecular weight. The

polymerization time was 500 min and the temperature 70 °C. Theoretical molecular weights of 14 kDa and 28 kDa for the homopolymer were calculated. The monomer conversion was again monitored by ¹H-NMR. Subsequently, every time interval of the taken ¹H-NMR spectra was evaluated and the monomer conversion of the samples was calculated by Equation 3.

Referring to Jeanmaire *et al.*¹⁵⁰ polarity of the solvent had an influence on the rate and the control of the polymerization. A lower rate of polymerization was obtained in the less polar solvent. In water the reaction was very fast but transfer reactions occurred. This means, that the best choice of solvent will be a polar solvent, but polarity must not have to be too high to keep the control. In order to check the "living" character of DMMEP in different solvents, some kinetic studies were performed.

	solvent	СТА	M ^a :CTA:I	$C_m{}^b$	$M_{n,theo}$	$M_{n,NMR}$	Yield
				[%]	[kDa]	[kDa]	[mg]
01	DMF	CPADB	65:1:0.33	95	14	14	421
02	DMF	CPADB	117:1:0.33	95	25	25	412
03	Dioxane	CPADB	69:1:0.33	89	14	13	413
04	Dioxane	CPADB	128:1:0.33	87	25	23	408
05	DMF	CPDB	65:1:0.33	96	14	14	426
06	DMF	CPDB	127:1:0.33	88	25	23	421
07	Dioxane	CPDB	70:1:0.33	89	14	13	413
08	Dioxane	CPDB	134:1:0.33	83	25	22	409
^a Monomer concentration 1.5 M							

 ${}^{\scriptscriptstyle b}C_{{\sf m}}...{\sf monomer}\ conversion$

In the following Figure 40 the monomer conversion of DMMEP (14 kDa) with CPADB in different solvents was plotted against the reaction time. The determination, if the reaction is really a polymerization with living character, was verified in Figure 83 in the Appendix.



Figure 40: Polymerization kinetics (monomer conversion plot) of DMMEP 14 kDa with CPADB at 70°C

The monomer conversion of these two solvents increases steadily and the highest value was reached in DMF. The pseudo-first order kinetic plot of DMMEP (Figure 83) shows a linear behavior in DMF and in dioxane. Through the low monomer concentration at the end of polymerization the curve flattens. In Figure 41 the monomer conversion of DMMEP (25 kDa) with CPADB in different solvents was plotted against the reaction time. The natural logarithm of the quotient of starting monomer concentration and monomer concentration at a certain point of time plotted against the time was shown in the Appendix.



Figure 41: Monomer conversion plot of DMMEP 25 kDa with CPADB at 70°C

The monomer conversion of the solvents increases steadily and between DMF and dioxane there was hardly any difference. The pseudo-first order kinetic plot of DMMEP (see Figure 84 Appendix) shows a linear behavior in water until 20 minutes and in DMF and dioxane until 60 minutes. Through the low monomer concentration at the end of polymerization the curve flattens.

In Figure 42 the monomer conversion of DMMEP (14 kDa) with CPDB in DMF and dioxane was plotted against the reaction time. The RAFT agent was not soluble in water.





In Figure 42 the monomer conversion of the RAFT polymerization of DMMEP with CPDB in DMF and dioxane increases very slowly until 60 minutes. Henceforth, the reaction went on faster. The conversion was slightly higher when the reaction took place in DMF. The pseudo-first order kinetic plot is shown in Figure 85 in the Appendix.

In Figure 43 the monomer conversion of DMMEP (14 kDa) with CPDB in DMF and dioxane was plotted against the reaction time.





In Figure 43 the same trends can be seen as in Figure 42. The only difference in this polymerization is the higher molecular weight. Until a polymerization time of 40 minutes there can be seen linear behavior of the graphs. At a certain point of time the whole monomer is almost converted and the curve flattens. The pseudo-first order kinetic plot is shown in Figure 86 in the Appendix. A comparison of the different RAFT agents and different molecular weights of DMMEP in DMF is shown in Figure 44.



Figure 44: Monomer conversion plot of DMMEP 14 and 25 kDa with CPADB compared to CPDB at 70°C

The overlay of four kinetic studies shows RAFT polymerizations with higher monomer concentration obtain higher monomer conversion. In this formulations the RAFT-agent concentration is lower because the monomer concentration is higher and this means that the RAFT equilibrium favored reinitiation. The curve of the RAFT polymerization with a calculated molecular weight of 25 kDa with CPDB in DMF flattens faster than the other curves. The monomer conversion stopped at 88%.

2.3.3 Summary of the homopolymerizations

It was possible to synthesize pHEMA and pDMMEP with two different RAFT agents and in DMF and dioxane via RAFT polymerization. The theoretical molecular weight compared to the analyzed molecular weight by ¹H-NMR shows good conformance (see Table 3 and Table 4).

The transfer ability to the CTA is not very efficient for HEMA. Therefore, it is necessary to increase the CTA to initiator ratio to 50:1 to control the molecular weight and polydispersity. As a consequence, the polymerization rate is lower. In contrast, the homopolymerization of DMMEP was done with a CTA to initiator ratio of 3:1 with a monomer conversion of 95%.

For both homopolymerizations in DMF, a higher monomer conversion and a narrower PDI was obtained. The polymerization time was 500 minutes.

2.3.4 Block copolymerization pHEMA-block-pDMMEP

The block copoylmerization of HEMA with DMMEP was done the same way and the same procedure as in the homopolymerization of DMMEP. Instead of the RAFT-agents CPADB or CPDB the macro-RAFT agent pHEMA (14 kDa), AIBN, the internal standard naphthalene and the monomer DMMEP were dissolved in DMF. Due to the high monomer conversion and the absence of side products the block copolymerizations were done in DMF



For the block copolymerization the whole conversion considering the molar parts of the monomers can be calculated with Equation 4.

$$C_{all} = \frac{[M_1]_0 \times c_{M_{1,x}} + [M_2]_0 \times c_{M_{2,x}}}{[M_1]_0 + [M_2]_0}$$

Equation 4: Monomer conversion at copolymerization

- Call Over all conversion at t = x
- C_{M y,t} Conversion of monomer y at t
- $[M_y]_0$ Concentration of monomer y at t = 0 [mol]

The theoretical molecular weight can be determined according to Equation 5.

$$M_{n,theo} = \frac{[M_1]_0 \times M_{M_1} \times c_{M_1} + [M_2]_0 \times M_{M_2} \times c_{M_2}}{[CTA]_0} + M_{CTA}$$

Equation 5: Theoretical molecular weight calculation for block copolymers

Mn,theo	Theoretical molecular weight at $c_x [g mol^{-1}]$
[M y]0	Concentration of monomer y at t = 0 [mol]
[CTA]0	CTA concentration at t = 0 [mol]
Мму	Molecular weight of monomer y [g mol ⁻¹]
Мста	Molecular weight of the CTA [g mol ⁻¹]
Cy,t	Conversion of monomer y at t

Four different block copolymers were synthesized with the two different macro RAFT agents in DMF (see Table 5).

pHEMA-block-	Macro	Mª:CTA:I	$\mathbf{C}_{m}{}^{b}$	$M_{n,theo}$	$M_{n,\text{NMR}}$	Yield
pDMMEP	СТА		[%]	[kDa]	[kDa]	[mg]
01	CPADB	68:1:0.33	92	28	28	223
02	CPADB	124:1:0.33	90	39	39	215
03	CPDB	68:1:0.33	92	28	28	229
04	CPDB	124:1:0.33	90	39	39	210
^a Monomer concentration 1.5 M						

Table 5: pHEMA-block-pDMMEP copolymers with different end groups in DMF

^bC_m...monomer conversion

Table 5 shows monomer conversion, molecular weight and PDI of the pHEMA-block-pDMMEP block copolymer. The essential point is that the use of two different macro-RAFT agents makes no difference in all parameters. Therefore, Figure 45 shows only the reaction kinetics of the block copolymers with CPDB.

Two block copolymers (28 kDa) contain pHEMA with a molecular weight of 14 kDa as the first block, followed by the second block pDMMEP with 14 kDa. These two polymers differ in their end group, which was located on the macro-RAFT agent. The other two block copolymers (39 kDa) contain a pHEMA (14 kDa) block and a pDMMEP (25 kDA) block.

The two different end groups of the block copolymers did not make a difference in the kinetic studies. Therefore, only block copolymers with the same endgroup are shown in the next figures.

In Figure 45 the monomer conversion of pHEMA-block-pDMMEP with 28 kDa is compared to the same copolymer with 39 kDa.



Figure 45: Monomer conversion plot of pHEMA-block-pDMMEP 28 kDa and 39 kDa with CPDB at 70°C

Figure 45 shows the same trend as in Figure 44 at the homopolymerization of pDMMEP. During the polymerization the monomer conversion of pHEMA-block-pDMMEP (39 kDa) is higher than the low-molecular-weight copolymer. The monomer conversion increases very slowly in the beginning and from 80 minutes on it increases faster. The polymerization time (500 min) is the same as for the homopolymerization. Both RAFT-polymerizations show a "living behavior" in their pseudo-first order kinetic plot.

2.3.5 Block copolymerization pDMMEP-block-pHEMA

The block copolymerization of DMMEP with HEMA was done the same way and the same procedure as in the homopolymerization of HEMA. Instead of the RAFT-agents CPADB or CPDB the macro-RAFT agent pDMMEP (14 and 25 kDa), AIBN, the internal standard naphthalene and the monomer HEMA were dissolved in DMF.



Again four different block copolymers were synthesized, but starting with a HEMA block and ending with DMMEP (see Table 6).

pDMMEP-	Macro		$C_{m^{b}}$	$M_{n,theo}$	$M_{n,NMR}$	Yield
block-pHEMA	СТА	M ⁻ .CTA.I	[%]	[kDa]	[kDa]	[mg]
01	CPADB	301:1:0.02	35	28	28	178
02	CPADB	301:1:0.02	35	39	39	174
03	CPDB	303:1:0.02	35	28	28	182
04	CPDB	303:1:0.02	35	39	39	174
^a Monomer concentration 1.5 M						

Table 6: pDMMEP-block-pHEMA Copolymers with different end groups in DMF

^bC_m...monomer conversion

Table 6 shows monomer conversion, molecular weight and PDI of the pDMMEP-block-pHEMA block copolymer. The same essential point as in 2.3.4 is that the use of two different macro-RAFT agents makes no difference in all parameters. Therefore, Figure 46 shows only the reaction kinetics of the block copolymers with CPDB.

Two block copolymers (28 kDa) contain pDMMEP with a molecular weight of 14 kDa as the first block, followed by the second block pHEMA with 14 kDa. These two polymers differ in their end group, which was located on the macro-RAFT agent. The other two block copolymers (39 kDa) contain a pDMMEP (25 kDa) block and a pHEMA (14 kDA) block.

The two different end groups of the block copolymers did not make a difference in the kinetic studies. Therefore, only block copolymers with the same endgroup are shown in the next figures. In Figure 46 the monomer conversion of pDMMEP-block-pHEMA with 28 kDa is compared to the same copolymer with 39 kDa.



Figure 46: Polymerization kinetics of pDMMEP-block-pHEMA 28 kDa and 39 kDa with CPDB at 70°C

Figure 46 is different to the homopolymerization of pHEMA in Figure 39. Because the polymerization time is more than twice as high as the polymerization time of pHEMA. The monomer conversion increases very slowly in the beginning. Not until 450 minutes the monomer conversion gets higher values and the polymerization rate becomes faster. During the polymerization the monomer conversion of pDMMEP-block-pHEMA (39 kDa) is slightly higher than the low-molecular-weight copolymer. Both RAFT-polymerizations show a "living behavior" in their pseudo-first order kinetic plot.

2.3.6 Summary of block copolymerization

It was possible to synthesize two pHEMA-block-pDMMEP block copolymers with calculated molecular weights of 28 kDa and 39 kDA with two different end groups. Moreover, two block copolymers starting with a pDMMEP block (pDMMEP-block-pHEMA) with 28 kDa and 39 kDa were synthesized. The theoretical molecular weight compared to the analyzed molecular weight by ¹H-NMR shows good conformance (see Table 5 and Table 6). The polymerization was done in DMF, because it was the best solvent for the homopolymerizations as well.

The essential point is that the use of two different macro-RAFT agents makes no difference in all parameters. Therefore, Figure 47 shows only the reaction kinetics of the block copolymers with CPDB.



Figure 47: Block copolymers with different molecular weight and different starting blocks

Figure 47 shows that it is better to start the block copolymer with pHEMA and end with pDMMEP with a polymerization time of 500 minutes. Because the polymerization time of the reverse strategy is about 1250 minutes and in some cases a gel product was formed.

2.3.7 End-group removal via aminolysis

After successful RAFT polymerization of block copolymers with two different molecular weights, the next step for functionalizing the AFM tips with the polymer could be planned. Sometimes it is desirable to transform the thiocarbonylthio group to achieve a preferred functionality or for use in subsequent processes of post-polymerization. There are also examples where simple removal of the thiocarbonylthio group is desirable. The presence of this group means that the polymers may be coloured.¹⁶⁵ Furthermore, decomposition of the polymers can cause bad smell due to the sulphur.¹⁶⁶

The block copolymers with the acid end group were unsuitable for the adhesion measurements at first instance. For further reactions and attachments the acid group would be more appreciated. But for the attempt to attach the AFM tips with a polymer and to do adhesion measurements with the above mentioned set-up the free acid group could falsify the results.

There are several ways to modify the end group¹⁶⁷⁻¹⁶⁸ of a RAFT polymer. Figure 48 shows a broad variety of reactions which can be used for the modification or removal of the RAFT end group.¹⁶⁷



Figure 48: Overview of RAFT end group modification/removal¹⁶⁷

The best strategy was an aminolysis reaction of the dithiocarbonyl moiety with amines. Caused by this the dithiocarbonyl group at the end of the polymer will be attacked nucleophilic by the lone electron pair of the amine (see Figure 49).¹⁶⁹



Figure 49: End-group removal with nucleophiles

Studies deal with an aminolysis reaction with hexylamine,¹⁷⁰⁻¹⁷¹ but purification is very often a problem and effortful, because in many cases dialyses have to be done. According to Patton *et al.*¹⁷² aminolysis works pretty good with propylamine and the purification is much easier than with hexylamine. Disulfide formation can be reduced during the reaction with the reducing agent tris(2-carboxyethyl)phosphine (TCEP).¹⁷³

The used linker system for AFM tip functionalization ends with a maleimide group. So it is obvious to do maleimide-click chemistry.¹⁷⁴ In order to obtain free thiol groups for the implementation of this coupling reaction, end-group removal via aminolysis was applied first.



For these reactions 0.2 eq. of the block copolymer (pHEMA-block-pDMMEP 28 kDa, 39 kDa; pDMMEP-block-pHEMA 28 kDa, 39 kDa) and 0.2 eq. of TCEP were dissolved in DMF and degassed with argon. After 30 minutes 1 eq. propylamine was added dropwise and the reaction was stirred for 4.5 h at room temperature. Subsequently, the polymer was precipitated in diethylether, resolved in methanol, again precipitated in diethylether and dried under vacuum.

The reaction process could be confirmed via color change from pink to white (see Figure 50).



Figure 50: Colour change after end-group removal

NMR spectroscopy cannot be used to suggest the quantitative reduction of the dithioester end group because the signal attributed to the aromatic end group is very low. Therefore, UV-Vis spectroscopy was used as simple procedure for the characterization of the resulting polymers. The dithioester moiety has a strong absorption band at 300-310 nm in DMF.¹⁶⁸ After aminolysis the

absorption due to the dithioester is absent, which indicates the reduction of the dithioester terminus. Figure 51 shows the UV-Vis absorption spectra of pHEMA-block-pDMMEP and pDMMEP-block-pHEMA synthesized by RAFT polymerization before (-) and after (...) reaction with propylamine.



Figure 51: UV-Vis absorption spectra of pHEMA-block-pDMMEP and pDMMEP-block-pHEMA in DMF

2.4 Dopamine-SH

Due to the very promising adhesion properties¹²² and adhesion forces of L-DOPA on different substrates, dopamine was modified with a thiol group.

The structure is very similar to 3,4-dihydroxyphenyl-L-alanine (DOPA), a catecholic amino acid. As it was mentioned in the General Part (see State of the Art, chapter 1), DOPA shows very good adhesive properties on nearly all organic and inorganic surfaces in aqueous environments.¹²²



In order to assemble dopamine hydrochloride with a thiol moiety, a very elegant way will be thiolation according to Espeel and Du Prez.¹⁷⁵ Many synthetic strategies to introduce thiols always imply the use of cyclic precursor

molecules. Thiolactones are very well suited as cyclic precursors. The most important property of these cyclic thioesters related to their reactivity is the possibility of nucleophilic attack to the carbonylic center, leading to the opening of the ring (Figure 52).



Figure 52: Ring opening of the cyclic thiolactone through aminolysis

Several nucleophiles can be considered for the ring opening. According to Olofsson *et al.*¹⁷⁶ 1 eq. dopamine hydrochloride reacts with 1 eq. γ -thiobutyrolactone to N-(3,4-dihydroxyphenetyl)-4-mercapto-butanamide (dopamine-SH) in water. Extraction with THF and solvent evaporation gave the thiol component and the disulfide as yellow, viscous liquid in a yield of 97%. Further purification via silica column chromatography to separate the thiol from the disulfide component was not possible, because the compound was retarded on the column. But the dopamine-SH will be treated in further reactions with TCEP to reduce the disulfide, so further purification is not necessary.

2.5 Model reactions

In order to verify if thiol-ene click chemistry with the synthesized samples works under the same conditions as in the last step of the tip functionalization, model reactions were carried out.¹⁷⁷ The pH have to be chosen carefully, otherwise side reactions will occur. In case of too high pH values (above 8) maleimides will favor a reaction with primary amines (e.g. lysine) over thiols. Therefore, the reaction should be carried out in buffered solutions to guarantee a pH between 6.5 and 7.5. Moreover, a reducing agent is necessary because cysteine is susceptible to get oxidized and forms disulfides.

For the synthesis a thiol compound was dissolved in deionized water. To this solution ethylenediaminetetraacetic acid (EDTA) a complexation agent, 4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES), a buffer solution and TCEP (see Experimental Part, chapter 2.5) were pipetted together in the same chronological order. Since the thiol compound was dissolved in water,

maleimide was added. EDTA is necessary to prevent re-oxidation during the coupling procedure on a time scale of few hours. For longer reaction times it is advantageous to do the reactions under argon atmosphere.

2.5.1 Cysteine

In the first model experiment the amino acid cysteine (thiol compound) and maleimide were selected to yield S-(2,5-dioxopyrrolidin-3-yl)cysteine. This experiment should mimic the used amino acid sequences.



¹H-NMR-experiments showed, that the thiol-ene click chemistry worked under the suggested conditions. In a blank experiment B, where only maleimide, but no cysteine was added, no conversion of the maleimide was found (Figure 53).



Figure 53: Verification of the model experiment with cysteine via ¹H-NMR-experiments

2.5.2 Dopamine-thiol

In the second model experiment dopamine-thiol was dissolved in water and EDTA, HEPES 1, TCEP and HEPES 2 were added. After complete dissolution of dopamine-thiol, the appropriate amount of maleimide was added.



Again the ¹H-NMR-experiments showed, that the thiol-ene click chemistry worked under the recommended conditions. In a blank experiment B, where only maleimide, but no dopamine-thiol was added, no conversion of the maleimide was found (Figure 54).



Figure 54: Verification of the model experiment with dopamine-thiol via ¹H-NMR-experiments

2.5.3 Block copolymer-thiol

In order to test, if the block copolymers work properly for thiol-ene click chemistry or not, the last model experiment was performed with one of the block copolymers. Therefore, HS-pHEMA-co-pDMMEP (39 kDa) was dissolved in water and EDTA, HEPES 1, TCEP and HEPES 2 were added. After complete dissolution of dopamine-thiol, the appropriate amount of maleimide was added.



Again the ¹H-NMR-experiments showed, that the thiol-ene click chemistry worked under the recommended conditions. In a blank experiment B, where only maleimide, but no dopamine-thiol was added, no conversion of the maleimide was found (Figure 55).



Figure 55: Verification of the model experiment with one block copolymer without end-group via ¹H-NMR-experiments

3 Single Molecule Force Microscopy (SMFM)

In order to measure adhesion forces via single molecule force spectroscopy (SMFS), it was necessary to develop a strategy for functionalizing AFM chips. Due to the promising adhesion properties of the above-mentioned materials two amino acid sequences (DSSEEKC and DpSpSEEKC), dopamine-thiol and four different block copolymers out of 2-hydroxyethylmethacrylate (HEMA) and dimethyl(2-methacryloyloxyethylphosphonate) (DMMEP) were measured on different substrates. All about the synthesis of the samples can be seen in chapter before.

3.1 Substrate preparation

The adhesion measurements of the synthesized samples were performed on mica (muscovite) with well-known chemical and physical properties, hydroxyapatite (HA) to replicate the mineral part of the bone, a silicon wafer functionalized with TiO₂ nanoparticles to mimic implants and a silicon wafer coated with amino groups to mimic bone proteins.

The HA pellet was polished, washed with dest. H₂O and sonicated. The top layer of mica was removed with an adhesive tape. Afterwards the HA pellet and the mica disc were glued on a glass slide (see Figure 56a). In Figure 56b a TiO₂ coated silicon wafer (Si-TiO₂) and a functionalized silicon wafer with amino groups (Si-NH₂) were glued on the glass slide. Subsequently, to be able to do AFM measurements in PBS-buffer, a Teflon-ring was sticked around the substrates on the glass slide (Figure 56). This ring was sealed with picodent twinsil[®], an addition-curing duplicating silicone (1:1 mixture).



Figure 56: Substrate preparation on glass slides

Before coating and functionalizing, these two silicon wafers were cut in a square of 0.5×0.5 cm and then they have to be cleaned. Therefore, a cleaning protocol was used (see Experimental part 3.1) to remove all organic and inorganic substances. Right before the coating, the two silicon wafers were cleaned by a UV cleaner.

After implementation of a cleaning protocol, the production of the silicon wafer coated with TiO₂ (see Figure 57) was done by the Institute of Materials Chemistry (Dr. Alexey Cherevan).



Figure 57: Silicon nitride wafer coated with TiO₂ nanoparticles

The silicon wafer was spin-coated with TiO₂ nanoparticles¹⁷⁸ and afterwards calcinated. The determination of the layer thickness was done by ellipsometry (next chapter).

The amino-functionalization of the other silicon wafer, was done according to Pasternack *et al.*¹⁷⁹ in two functionalization steps (Figure 58).



Figure 58: Silicon nitride wafer oxidation and functionalization with 3aminopropyltriethoxysilane (APTES)

The cleaned silicon wafer was activated in piranha solution ($H_2SO_4 : H_2O_2$ (30%) = 3:1) at 80°C for about 1 h. Thereafter, the wafer was dried with argon and washed with H_2O by sonification. Subsequently, the activated silicon wafer was amino-functionalized with a solution of 3-aminopropyltriethoxysilane (APTES) in toluene (1 vol%) for about 20 h at room temperature. The determination of the layer thickness was done by ellipsometry (next chapter).

3.1.1 Measurement of layer thickness of the silicon wafers by ellipsometry

The layer thicknesses of the coated and functionalized silicon wafers was determined by ellipsometry. Film thicknesses from 0.05 nm - 250 μ m can be investigated, depending on the spectral range used and the homogeneity of
the films. Ellipsometry¹⁸⁰ is based on the irradiation of the surface under a certain angle with monochromatic linearly polarized light. The light will be reflected from the upper layer of the surface and the inner layer border from the substrate. This process results in an elliptical signal and will be detected. Table 7 shows the results of the layer thickness measurement via ellipsometry.

Sample	Layer thickness [Å]	Confidence95% [Å]
Blank: SiO ₂	13.95	0.25
TiO ₂ coated Si	285.71	0.5
Blank: SiO ₂	13.85	0.15
NH ₂ functionalized Si	232.69	0.76

 Table 7: Layer thickness measurement by ellipsometry

The results show an increase of layer thickness after the TiO₂ coating and the amino-functionalization method compared to the blank silicon wafers.

3.2 Determination of AFM-Cantilever spring constants

Before tip functionalization, the spring constants of the cantilevers (cantilever stiffness) have to be determined. As mentioned in the introduction of AFM the calibration is necessary to define them because manufacturers provide them with large fluctuation margins. The AFM chip is clamped in the probe holder and the spring constant is defined on air with the "Sader"-method using thermal vibrations (thermal noise). The spring constants of each cantilever on the AFM chips can be seen in Table 15 in the Experimental Part (chapter 3.2). The values of the spring constants do not change if the measurement is in air or in liquid. It is impossible to use the "Sader"-method in liquid.

3.3 AFM functionalization

The principle of AFM spectroscopy and different AFM-chip materials were described in the introduction. After determination of the spring constants the AFM chips were functionalized according to Gruber.¹³⁸

In the first step, prior to functionalization, the Bruker MSNL-10 AFM chips were spontaneously oxidized in ambient atmosphere, resulting in a thin layer of silicon dioxide. This generates a thin layer of silanol groups (Si-OH) on the surface, which are ready for subsequent amino-functionalization on the tip surface.



Furthermore, to get rid of organic and non-polar contaminations, the silicon nitride chips were cleaned (see Figure 59) in dry chloroform¹⁸¹ and then dried with argon.



Figure 59: Silicon nitride AFM chip cleaning procedure in petri dishes

The second step was the amino-functionalization. Many aminofunctionalization protocols (in ethanol or other polar solvents) are inapplicable because long, viscous polymers are formed,¹⁸² which make AFM tips extremely adhesive. This problem can be avoided by applying two alternative methods of amino-functionalization.¹⁸³ The amino-functionalization with ethanolamine hydrochloride using DMSO as solvent and the vaporisation of (3-aminopropyl) triethoxysilane (APTES) were the most prevalent methods. They generate a relatively low density of amino groups on the tip surface, which is perfect for performing single molecule force microscopy.

In this thesis, the ethanolamine method was chosen, because it is much simpler and more suited for beginners. As already mentioned it is better to bind as few molecules as possible to the AFM tip. Moreover the ethanolamine pathway needs no special equipment, like deposition chambers, because the modification of APETS only works as a gas phase reaction in a deposition chamber. Nevertheless, according to literature¹⁸⁴ the APTES method produces better AFM results.

The amino-functionalization was accomplished by dissolving ethanolamine hydrochloride in dry DMSO. Moreover, molecular sieve beads were immersed to adsorb produced water and a Teflon-disc was placed in the middle of the beaker to protect the AFM chips. The solution was heated to 70°C and degassed in a desiccator.



The oxidized AFM-chips were placed on the Teflon-disc, shortly after (Figure 60). After several hours reaction time, the chips were washed with DMSO and ethanol.



Figure 60: Amino-functionalization method with aminoethanol

The third step was the attachment of the linker system. Some protocols use physiochemical adsorption¹⁸⁵ while others bind their molecules covalently to the tip. The latter approach is much more advantageous because it guarantees better surface attachment. Covalent bonds are about ten times stronger than typical receptor-ligand bonds.¹⁸⁶

Introducing a long, thin, flexible polymer chain between the AFM tip and the ligand has many considerable advantages. Firstly, the ligand molecule can flip rapidly, resulting in much higher chances for binding a receptor molecule on the sample surface. Secondly the polymer chain shows higher elasticity than the cantilever. Thirdly, the long chain avoids adhesion between the tip and the sample surface directly. But a too long polymer chain can cause the binding probability to significantly decrease.¹⁸⁷

For the attachment of the spacer PEG chains with a length of 20 nm and a molecular weight around 1500 g/mol are used.¹⁸⁸⁻¹⁸⁹

In literature¹⁹⁰ many PEG-NHS-linker systems (Figure 61) were described. Due to the Mal-PEG-NHS linker system site-specific coupling is achieved by linking cysteine to maleimide or binding of His₆-tagged proteins to tips carrying tris-NTA functions.^{138, 191} The reaction of amino-functionalized AFM tips with Biotin-PEG-NHS results in tips with flexibly linked biotin that has a high affinity for immobilized avidin or streptavidin.¹⁹² The acetal-PEG-NHS linker system is used for protein coupling, but also for small molecules like ATP to AFM tips. Therefore, the acetal group is converted into an aldehyde group with citric acid. The disadvantage of aldehyde coupling is that one of the many amino groups is randomly chosen for coupling.¹⁹³⁻¹⁹⁴ The Azide-PEG-NHS is coupled with the help of a catalyst (Cu²⁺ and ascorbate) to an alkyne-derivatized ligand via click chemistry.¹³⁸ The major advantage is that synthetic ligands can easily be equipped with alkyne groups and reacted with the azide-tip, without getting into conflict with the chemical functions of the ligand molecule.



Azide-PEG27-NHS

Figure 61: Different linker-systems reported for AFM tip functionalization

In this work the maleimide-PEG-NHS linker system was chosen and for that reason all samples were synthesized with a thiol end group to use Michael type maleimide-click chemistry.

Considering that the AFM tip is amino-functionalized, one end of the PEG linker should have an NHS-ester reactive group. Because NHS ester-activated compounds react with primary amines in physiologic to slightly alkaline conditions (pH 7-9) to yield stable amide bonds (see Figure 62). The reaction releases N-hydroxysuccinimide (NHS).



Figure 62: NHS esterification



In order to attach the linker system to the amino groups of ethanolamine, it was dissolved in dry chloroform and mixed with dry triethylamine. This solution was injected in four reaction chambers of a Teflon-block (Figure 63) and the AFM chips were immersed. The reaction chambers were closed with a Teflon-disc. After two hours, the chips were washed with dry chloroform, to remove unreacted linker molecules, and dried with nitrogen.



Figure 63: Teflon-block with reaction chambers

The last step is the attachment of the sensor molecule. In this step AFM chips (spring constants of all used AFM cantilevers see in Experimental Part chapter 3.2) were functionalized with two different amino acid sequences, with dopamine-thiol and with four different block copolymers synthesized by RAFT polymerization. As mentioned before these samples contain thiol groups and so Michael type thiol-ene click chemistry was done. The coupling of thiols to maleimides has many advantages: (a) in contrast to disulfide coupling,¹⁹⁵ coupling to maleimides is much faster and not reversed by excess of thiol ligand in the solution, (b) it allows site-specific attachment of the peptide (c) low micromolar concentrations of thiol-modified compounds can be coupled,¹⁹⁶ (d) coupling in presence of tris(2-carboxyethyl)phosphine (TCEP) converts disulfides into reactive thiol functions¹⁹⁷ and TCEP does not react with maleimide, in contrast to other reducing agents.



AFM-chips, which were functionalized with the same adhesion motif, were positioned in a circle on a Parafilm. The amino acid sequence, dopamine-thiol

or one of the block copolymers was dissolved in deionized water and mixed with EDTA, HEPES 1, TCEP and HEPES 2 (preparation see Experimental Part 2.5 – stock solutions). This sample solution was pipetted in the center of the AFM chip circle (Figure 64). EDTA is necessary to prevent re-oxidation during the coupling procedure on a time scale of few hours and HEPES as buffering agent. For longer reaction times it is advantageous to do the reactions under argon atmosphere.



Figure 64: Circle of AFM chips with droplet of DSSEEKC solution

In order to check the suitability of the reducing agent and the special reaction conditions (pH) the last step of this tip functionalization method was simulated in model reactions (see in Experimental Part 2.5).

3.4 Area density

In order to prove the possibility of tethering one molecule on the apex of the AFM-tip and to perform single molecule atomic force microscopy some calculations concerning the quantification of coupling sites on the used AFM tips were done.

In Riener *et al.*¹⁹⁸ and Ebner *et al.*¹⁸³ the quantification of coupling sites is done by a marker enzyme assay. After amino functionalization of silicon nitride chips with ethanolamine, aminophenyl-trimethoxysilane (APhS) or aminopropyltriethoxysilane (APTES), the attachment of Biotin-PEG-NHS ensues to the typical procedure (Figure 65).

A silicon nitride chip was tethered with a biotin-PEG-NHS linker system according to Gruber (see Figure 65a).¹⁹² In the next step of the marker enzyme assay ExtrAvidin-peroxidase is bound to the biotin groups and the unbound enzyme is washed away (see Figure 65b). Due to the addition of o-phenylene diamine (OPD) and H_2O_2 the peroxidase converts the colorless precursors into

brown color (see Figure 65c). Figure 65d is a control experiment with biotinblocked ExtrAvidin-peroxidase- This control shows the extent of non-specific adsorption to the chip surface.



Figure 65: Enzymatic assay for the density of biotin groups.

a) Biotin-PEG-linker system is attached to the AFM b) ExtrAvidin-peroxidase is immobilized by specific binding to surface-linked biotin and by non-specific adsorption to the surface. c) Due to the addition of o-phenylene diamine (OPD) and H_2O_2 brown colored product was formed by the peroxidase. d) + e) In presence of free biotin, all biotin-binding sites are blocked and ExtrAvidin-peroxidase is immobilized by non-specific adsorption only.¹⁸³

The number of specifically bound ExtrAvidin-peroxidase molecules is obtained by subtracting the number of nonspecifically bound molecules from the total number bound molecules quantified via UV-Vis.

Ebner *et al.*¹⁸³ reported the afore-remarked three methods of amino functionalization and the resulting area density of reactive sites in molecules per μ m² (see Figure 66 and Table 8).





Figure 66: Quantification of coupling sites by a marker enzyme assay¹⁸³

amino functionalization	area density [molecules/µm²]
ethanolamine	2021 ± 205
APhS	2180 ± 110
APTES	1571± 246

Table 8: Marker enzyme assay area density¹⁸¹

As mentioned before, in this thesis the amino functionalization was done via the ethanolamine method according to Gruber¹⁸² and Bruker MSNL-10 AFM Chips were used. The resulting area density of reactive sites with ethanolamine is 2021 ± 205 molecules/ μ m². The apex of the AFM tip has a nominal radius (r_{nom}) of 2 nm and a maximal radius (r_{max}) of 12 nm. In calculations below r_{max} and the highest possible area density were chosen.

<u>Calculation:</u> $A (area of apex) = r_{max}^2 * \pi = 452,39 nm^2$ molecules tethered to $apex = A * \rho_{area} \cong 1$ molecule

By the use of the amino functionalization method and this Bruker AFM chips, only one molecule can maximal be tethered to the apex of the AFM tip. The type of the linker system is irrelevant as long as it is not too bulky or causes in other interactions.

Furthermore, if the molecule chains were tethered to the side of the AFM tip (Figure 67), more retraction signals will be seen in the force distance curve. Because some chains will retract earlier or even later.

General Part



Figure 67: Attachment of the linker-PEG-chains

3.5 AFM measurement

In order to measure the adhesion forces of the functionalized tips on mica, HA, Si-NH₂ and Si-TiO₂ the measurements have to be done in PBS-buffer (pH 7.2-7.4, sterile filtered). After every functionalization step, a chip was stored in PBS-buffer. As a consequence, the adhesion forces of the different functionalization steps can be compared. Due to the short lifetime of the tip (tip contamination or damage), the AFM probes have to be measured within one week. In particular, when the sample surface is fragile and contaminated with loosely bound material, the adhesion of the sample may be lost after recording a few force curves. The softest cantilever of the AFM chip was chosen for the AFM measurements.

The deflection of the cantilever is directly proportional to the tip-sample interaction force. It is important to mention that this method does not directly measure the deflection on the end of the cantilever, but rather the slope of the cantilever at the position where the laser is reflected.¹⁹⁹ This means before each experiment, a **calibration** procedure has to be done. Thereby, the photodetector voltage signal with the deflection (sensitivity) of the cantilever is changed. The cantilever is calibrated by approaching to a very hard surface (glas, mica) and assuming the AFM tip not indent into the surface. Since the substrate is much stiffer than the cantilever, the piezo movement is completely translated into cantilever deflection leading to a linear part in the upper curve region. The slope of this linear part is defining the sensitivity (see Figure 68 and Equation 6).



Figure 68: Definition of the sensitivity

sensitivity
$$\left[nm Volts^{-1}\right] = \frac{dZ}{dV}$$

Equation 6: Calculation of the cantilever sensitivity

All probes were measured in a force map with 10 x 10 force curves (1 x 1 μ m² area) with 0 s, 2 s, 4 s and 8 s delay time. At every delay time 100 force curves were recorded. The delay time is the time which the piezo remains at the surface. The higher the delay time the higher should be the adhesion force (or pull off force) because the amino acid sequences or polymers have more time to adhere and to align to the surface. The parameters for the AFM measurement were summarized in Table 9

Table 9: Measurement parameters

parameter	adjustment
set point	0.5 nN
speed	2 µm s ⁻¹
z-length	1 µm

An important fact is that the measurements cannot be done with a reflected light camera because in liquid it is hard to see anything. This means that a specific region on hydroxyapatite could not be seen.

3.6 AFM data analysis

In a typical experiment, the functionalized tip was lowered at a constant speed of $2 \ \mu m \ s^{-1}$ onto surface (constant loading rate) and then retracted at the same speed while the force versus distance was recorded (extension and a retraction curve). In case of no adhesion the retraction curve follows closely the extension curve. If the sample shows adhesion to the surface, an increasing attractive (neg.) force is detected. Predominantly, single and double rupture events were observed, but multiple consecutive events occurred very rarely. These events are accompanied by a characteristic nonlinear force signal due to elastic extension of the distensible PEG-linker and the sample, which is sometimes visible in the retract curve (see Figure 69).



Piezo Movement [nm]

Figure 69: Typical force distance curve with a single unbinding event caused by the PEG linker

Prior to analysis, only single rupture events (adhesion events) were taken into account ensuring over 95% probability and the adhesion event was mediated by a single bound.²⁰⁰ Because careful considerations are required in dealing with multiple rupture events in force distance diagrams. In case the cantilever jumps back to the baseline between each of the consecutive rupture events all events can be regarded as independent (see Figure 70).²⁰¹ If the return to the baseline is lacking, it is likely that load is shared between all bonds.²⁰²⁻²⁰⁴



Figure 70: Typical force distance curves with a) double independent events and with b) multiple rupture events which share their loads between all bonds

Furthermore, multiple rupture events will occur when other linker molecules are tethered to the side of the tip (see Figure 71). This complex issue can be avoided by looking only at the single rupture events.



Figure 71: Typical force distance curve with multiple events caused by the attachment of a linker chain on the side of the AFM tip

The binding forces are generally a combination of electrostatic, hydrophobic, dipole-dipole interactions, and hydrogen bonding and depend on the conditions such as pH and ionic strength.

In order to control the functionalization steps and the method *per se*, an unfunctionalized AFM tip (naked tip), the linker system attached to an AFM tip and the amino acid sequences DSSEEKC and DpSpSEEKC were measured on mica, hydroxyapatite, TiO₂ and on NH₂ functionalized silicon nitride surfaces. In addition to that, all samples with a delay time of 8 s were chosen for the statistical tests. Figure 72 shows the mean values and standard deviations of the measured adhesion forces at different delay times. They were obtained from a minimum of 50 force distance curves.

The selection of the different statistical tests was discussed in the experimental part. All statistical tests were displayed in the Appendix.

Kolmogorov-Smirnov and Shapiro-Wilk normality tests were performed on each substrate to check the distribution (see Table 19, Table 23, Table 27, Table 31 in the Appendix). The adhesion forces at 8 s delay time were not always normally distributed and therefore a distribution-free test was done. Furthermore, Levene's test was performed on all data of all four substrates (see Table 20 Table 24 Table 28 Table 32 in the Appendix). The assumption of homogeneity of variance has been violated (F(8, 764) = 19.89, p < 0.01) on mica, (F(8, 528) = 13.37, p < 0.01) on HA, (F(8, 797) = 17.950, p < 0.01) on TiO₂ and (F(8, 812) = 27.377, p < 0.01) on NH₂, which is shown by the fact that the significance of Levene's test is less than 0.05. Summarizing, these data are not normally distributed and the groups have heterogeneous variances.

In the absence of an attached sample, the naked AFM tips showed essentially no hysteresis between extension and retraction curves in experiments conducted under identical conditions (see Figure 72a-d). In Figure 72a) the naked tip shows a maximum mean force of 274 pN \pm 77 pN at 8 s delay time (force distance curve see Figure 73) on hydroxyapatite, indicating that there are some H-bridge bondings between the oxidized tip (Si-OH) and the substrate.

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General Part







Figure 72: Mean values of adhesion force of a naked tip, linker tip, DSSEEKC tip, DpSpSEEKC tip and a dopamine tip at different delay times measured on a) hydroxyapatite, b) mica, c) TiO₂ and d) on NH₂ functionalized silicon nitride.

In Figure 72c,d the pull-off forces at 8 s delay time of the naked tip are significantly lower than of the linker functionalized tip. In Figure 72a,b the adhesion values of the naked tip and of the linker tip differ significantly, except the values with 8 s delay time. As a consequence, the attachment of the linker system was successful. The high adhesion value of the linker sample on TiO₂ can not be explained, maybe there was some contamination. Due to the reaction of the maleimide of the linker system with the amino functionalized surface, higher adhesion values can be seen in Figure 72d.



Figure 73: Force distance curves of the naked AFM tip on hydroxyapatite measured at different delay times

Furthermore, the Kruskal-Wallis test (H-test) and the Dunn-Bonferroni correctioni showed that the adhesion values of the linker system and of the amino acid sequence DSSEEKC differ significantly except on mica and HA. But on these two substrates the pull-off force of DSSEEKC is very low anyhow. The attachment of the amino acid sequence must be successful due to the significant force values on TiO₂ and NH₂. In particular, through the addition of DSSEEKC to the linker, the maleimide was blocked and this sequence interacts weakly with the substrates (see Figure 74b).



Figure 74: Force distance curves of the a) linker functionalized AFM tip measured on mica and b) DSSEEKC measured on hydroxyapatite at different delay times

The mean adhesion force values of DpSpSEEKC on hydroxyapatite, TiO₂ and NH₂ were significantly higher than the values of DSSEEKC (force distance curves see Figure 75).



Piezo Movement [nm]

Figure 75: Force distance curves of the DpSpSEEKC functionalized AFM tip on hydroxyapatite measured at different delay times

As a result, the phosphorylated serines were responsible for the higher adhesion force on hydroxyapatite as it was described in literature.^{110, 112} Additionally, the phosphorylated serines were also the reason for strong adhesion on TiO₂. On mica, the phosphorylated serines were not responsible for the higher pull-off forces. Because the mean values of the two amino acid sequences were in the same range and so they differ not significantly (see Figure 72b).

Another important fact is the comparison of the mean adhesion values of dopamine on TiO₂ (see Figure 72c) with the values in literature.¹⁰⁴ There, the mean force value was calculated to be 847 pN \pm 157 pN (250 \pm 62 nN s⁻¹ loading rate) on TiO₂ with a different linker system. The measured mean force value in Figure 72c) was 859 \pm 157 pN (0 s delay time) and with higher delay time the pull-off force gets even higher (see Figure 76).



Figure 76: Force distance curves of the dopamine functionalized AFM tip on TiO_2 measured at different delay times

In order to put this adhesion force value in perspective, Oesterhelt *et al.*²⁰⁵ have determined that a few nN of force were required to rupture a single covalent bond.

As last point, it is important to mention, that the standard deviations on hydroxyapatite and the NH₂ functionalized surface were quite high. The surface of hydroxyapatite was polished, but it was still too rough for AFM measurements and the functionalized surface was not covered with the same number of molecules over the whole area. This problem could be avoided, if the measurements were done on a polished piece of bone with organic and inorganic parts.

In Figure 77a-d) the mean adhesion values of dopamine as a reference and the synthesized block copolymers measured on hydroxyapatite, mica, TiO_2 and NH_2 were shown.

The block copolymers had significantly higher pull-off forces than dopamine on TiO₂ and NH₂ (see Figure 77c,d). The pull-off force on mica of the polymers with 39 kDa was significantly higher than of dopamine (see Figure 77b). The mean adhesion values on HA of the polymers with 39 kDa were in the same range as the values of dopamine and the polymers with 28 kDa showed even lower adhesion forces. **General Part**







Figure 77: Mean values of adhesion force of the synthesized block copolymers and dopamine as a reference at different delay times measured on a) hydroxyapatite, b) mica, c) TiO_2 and on d) NH_2 functionalized silicon nitride.

In Figure 77 the higher adhesion forces of the polymers with 39 kDa are remarkable, indicating that the block copolymers with 39 kDa contain more DMMEP than the 28 kDa ones. Thereby, the phosphorus ester plays an important role to adhere on these substrates. In particular, the adhesion forces of the block copolymers with 39 kDa on mica were significantly higher than of the block copolymers with 28 kDa.

If the 39 kDa polymers and the 28 kDa polymers were compared among themselves, there can be seen significantly higher adhesion forces of the block copolymers starting with the HEMA block than of the polymers starting with a DMMEP block on mica and NH₂. In particular, when the HEMA block is attached to the linker system, the DMMEP block is on the free end of the chain and the interaction of the phosphorus ester groups with the surface is higher.

The mean adhesion forces of the 39 kDa pHEMA-co-pDMMEP block copolymer on all four substrates were very high, especially on mica (see Figure 78a) and NH₂ (Figure 78b).



Figure 78: Force distance curves of the pHEMA-block-pDMMEP (39 kDa) functionalized AFM tip measured on a) mica and on b) the amino functionalized silicon nitride wafer at different delay times

All mean adhesion force values and standard deviations were summarized in

Table 18 in the Experimental Part (chapter 3.6).

General Part

Experimental Part

2 Adhesion motifs and synthesis thereof

2.1 Synthesis of the Monomer

The synthesis of dimethyl(2-methacryloyloxyethylphosphonate) (DMMEP) was carried out in three different pathways according to literature^{131, 149-150}.

2.1.1 Synthesis of dimethyl(2-methacryloyloxyethylphosphonate) (DMMEP) (1)

The	first	step	of	pathway	one	was	the	synth	esis	of
2-chlo	2-chloroethylmethacrylate (CEMA).									
	$O \rightarrow OH + SOCI_2 \rightarrow O \rightarrow CI + SO_2 + HCI$									
	[1: H	30.14] EMA		[118.96]		[148.59] CEMA				
reagents					n [mn	nol]	m [g]	V [m	L]	
2-	-hydrox	xyethylm	netha	crylate (HEN	MA)	130)	16.92	15.8	1
thionylchloride						180)	21.41	13.0	6

Procedure:

Thionyl chloride was taken in a three-necked round-bottomed flask fitted with a condenser and a dropping funnel. The apparatus was purged three times with Argon. HEMA was added dropwise over the course of approximately 1.5 h under vigorous stirring. After complete addition, the temperature of the oil bath was gradually raised to 80°C and the solution was stirred for 4h. The excess of thionyl chloride was removed by applying vacuum. After that, 10 mg of phenothiazine were added and 2-chloroethylmethacrylate (CEMA) was distilled under reduced pressure (72°C, 24 mbar).

Yield: 9.05 g (47% theoretical yield), colorless liquid

Rf-value (PE:EE 4:1): 0.68

RI n_D^{25°C}: 1.452 (Lit.: 1.4515)

¹**H-NMR**: (400 MHz, CDCl₃) δ (ppm): 6.16 (s, 1H, C<u>H</u>₂=C <u>cis</u>), 5.61 (s, 1H, C<u>H</u>₂=C <u>trans</u>), 4.39 (dd, 2H, J₁ = 6.3 Hz, J₂ = 5.2 Hz, O-C<u>H</u>₂), 3.72 (dd, 2H, J₁ = 6.3 Hz, J₂ = 5.2 Hz, C<u>H</u>₂-Cl), 1.95 (s, 3H, C<u>H</u>₃)

¹³**C-NMR**: (100 MHz, CDCl₃) δ (ppm): 166.96 (<u>C</u>=O), 135.81(<u>C</u>H₂=C), 126.31 (CH₂=<u>C</u>), 64.25 (O-<u>C</u>H₂), 41.59 (<u>CH₂</u>-Cl), 18.23 (<u>C</u>H₃)

MS (m/z): calcd. 148.59, found 149.07 [M]

2.1.2 Synthesis of dimethyl(2-methacryloyloxyethylphosphonate) (DMMEP) (2)



reagents	n [mmol]	m [g]	V [mL]
dimethyl(2-hydroxyethyl)phosphonate	50	7.71	
methacrylic anhydride	50	7.71	
1-methylimidazole	0.25	0.01	
2-butanone			18

Procedure:

Dimethyl(2-hydroxyethyl)phosphonate and 1-methylimidazole were combined with 10 mL dry butan-2-one in a three-necked round-bottomed flask. The apparatus equipped with a dropping funnel was purged with Argon for three times. Methacrylic anhydride and 7.5 mL dry butan-2-one were transferred into the dropping funnel and the oil bath temperature was brought up to 68°C. Afterwards the solution was added in a dropwise manner. The mixture was then stirred for 6 h. Solvent and residual products were evaporated under vacuum. The crude product was purified via silica column chromatography (gradient PE:EE 1:1 \rightarrow EE) to yield a colorless liquid. ³¹P-NMR showed still a second peak from an impurity.

Yield: 2.92 g (26% theoretical yield), colorless liquid

Rf-value (EE): 0.21

¹**H-NMR**: (400 MHz, CDCl₃) δ (ppm): 6.10 (s, 1H, C<u>H</u>₂=C <u>cis</u>), 5.57 (s, 1H, C<u>H</u>₂=C <u>trans</u>), 4.32 (dt, 2H, J₁ = 13.4 Hz, J₂ = 7.3 Hz, O-C<u>H</u>₂), 3.74 (s, 6H, 2x O-C<u>H</u>₃), 2.15 (dt, 2H, J₁ = 18.8 Hz, J₂ = 7.3 Hz, C<u>H</u>₂-P), 1.92 (s, 3H, C<u>H</u>₃)

¹³**C-NMR**: (100 MHz, CDCl₃) δ (ppm): 166.96 (<u>C</u>=O), 135.93 (<u>C</u>=CH₂), 125.98 (C=<u>C</u>H₂), 58.61 (2x O-<u>C</u>H₃), 53.01 (O-<u>C</u>H₂), 24.23 (<u>C</u>H₂-P), 18.17 (<u>C</u>H₃)

³¹**P-NMR**: (CDCl₃) δ (ppm): 33.14 (s, impurity), 29.61 (s)

MS (m/z): calc. 222.18, found 222.08 [M]

2.1.3 Synthesis of dimethyl(2-methacryloyloxyethylphosphonate) (DMMEP) (3)



reagents	n [mmol]	m [g]	V [mL]
Dimethyl(2-hydroxyethyl)phosphonate	100	15.41	12.43
methacrylic chloride	105	10.98	10.07
triethylamine	125	12.65	17.33
dry methylene chloride (DCM)			125

Procedure:

A 100 mL three-neck round-bottomed flask equipped with a magnetic stir bar, dropping funnel and condenser was dried, filled with Argon, charged with dimethyl (2-hydroxyethyl)phosphonate, dry triethylamine and diluted in 20 mL dry methylene chloride. Methacrylic chloride was added dropwise under cooling and the mixture was stirred at 0°C for 2h. After stirring overnight at

room temperature, the formed precipitate was filtered off and washed with 40 mL diethyl ether. The organic phases were combined and washed with 80 mL of brine. The pH value was adjusted to 1 with 2 N hydrochloric acid. In addition to that, the organic phases were washed with 80 mL of 10 wt% aqueous solution of NaHCO₃ and 100 mL of brine. Excess triethylamine and triethylamine/HCl salt were then removed by extraction with deionized water (3 x 20 mL). The organic layer was separated and dried over CaCl₂. The evaporation of methylene chloride gave the product as a yellow, viscous liquid.

Yield: 18.52 g (83% theoretical yield); colorless, viscous liquid

Rf-value (EE): 0.20

¹**H-NMR**: (400 MHz, CDCl₃) δ (ppm): 6.12 (s, 1H, C<u>H</u>₂=C <u>cis</u>), 5.58 (s, 1H, C<u>H</u>₂=C <u>trans</u>), 4.39 (dtd, 2H, J₁ = 13.4 Hz, J₂ = 7.3 Hz, J₃ = 1.2 Hz, O-C<u>H</u>₂), 3.76 (s, 6H, 2x O-C<u>H</u>₃), 2.19-2.07 (dtd, 2H, J₁ = 18.8 Hz, J₂ = 7.3 Hz, J₃ = 1.1 Hz, C<u>H</u>₂-P), 1.93 (s, 3H, C<u>H</u>₃)

¹³**C-NMR**: (100 MHz, CDCl₃) δ (ppm): 167.06 (<u>C</u>=O), 135.97 (<u>C</u>=CH₂), 126.08 (C=<u>C</u>H₂), 58.68 (2x O-<u>C</u>H₃), 52.69 (O-<u>C</u>H₂), 25.66 (<u>C</u>H₂-P), 18.22 (<u>C</u>H₃)

³¹**P-NMR**: (CDCl₃) δ (ppm): 29.69 (s)

MS (m/z): calc. 222.18, found 222.12 [M]

2.2 Synthesis of RAFT agents

2.2.1 Synthesis of di(thiobenzoyl) disulfide (DTBDS)¹⁵²

For the synthesis of di(thiobenzoyl) disulfide (DTBDS), benzoyl chloride was reacted to **sodium dithiobenzoate (DTBA).**



reagents	n [mmol]	m [g]	V [mL]
benzyl chloride	250	31.65	
sodium methoxide (30 wt% NaOH in MeOH)	500	90.38	
sulfur	500	16.03	
dry methanol			160

Procedure:

A 500 mL three-neck round-bottomed flask equipped with a magnetic stir bar, dropping funnel and thermometer was dried, filled with Argon, charged with sodium methoxide (30wt% solution in methanol) and diluted in 160 mL dry methanol. Subsequently the appropriate amount of sulfur was added under Argon counter flow. Benzyl chloride was added dropwise over the course of approximately 1.5 h at room temperature. The color of the solution changed from orange to deep red. The reaction mixture was heated in an oil bath at 75°C for 20 h. After this time, the reaction mixture was cooled to 0°C using an ice bath. The precipitated salts were removed by filtration, washed with 50 mL of methanol and then the solvent was evaporated. The residue was dissolved in 250 mL of deionized water and the precipitated salts were removed by filtration again. Hereafter the solution was transferred into a 1 L separatory funnel and washed with diethyl ether (3 x 150 mL). Diethyl ether (150 mL) and 250 mL 1 N HCl were added to the deep red solution. Suddenly a pink precipitate appeared. Then dithiobenzoic acid was extracted into the ethereal layer (purple color). Afterwards 150 mL deionized water and 300 mL 1 N NaOH were added to the ethereal layer. Whereby sodium dithiobenzoate was

extracted to the orange-red aqueous layer. This washing process was repeated two more times to finally yield a 500 mL solution of sodium dithiobenzoate.

The last step was the synthesis of di(thiobenzoyl) disulfide (DTBDS).



Procedure:

For the synthesis of di(thiobenzoyl)disulfide the aqueous sodium dithiobenzoate solution was transferred in an 1 L round-bottomed flask with magnetic stirrer. Besides potassium ferricyanide (III) was dissolved in 300 mL deionized water and then carried-over in a dropping funnel. Afterwards the potassium ferricyanide (III) solution was added dropwise over the course of approximately 2.5 h under vigorous stirring. The red precipitate was filtered and washed with deionized water until the washings became colorless. The red solid was dried in vacuum for 6 h at room temperature.

Yield: 16.53 g (22% theoretical yield), red crystals

Rf-value (PE:EE 20:1): 0.67

¹**H-NMR**: (400 MHz, CDCl₃) δ (ppm): 7.96 (d, 4H, o-Ar<u>H</u>), 7.63 (m, 2H, p-Ar<u>H</u>), 7.51 (m, 4H, m-Ar<u>H</u>)

¹³**C-NMR**: (100 MHz, CDCl₃) δ (ppm): 167.77 (-<u>C</u>=S), 133.33 (-Ar<u>C</u>-C=S), 131.21 (p-Ar<u>C</u>), 129.73 (m-Ar<u>C</u>), 129.04 (o-Ar<u>C</u>)

IR (ATR) v (cm⁻¹): 1236.2 (C=S), 1041 (C=S)



2.2.2 Synthesis of 4-cyanopentanoic acid dithiobenzoate¹⁵²

Procedure:

Ethyl acetate was pre-dried over K₂CO₃ for 12 h, decanted and distilled from 10 g/L P₂O₅. A 250 mL round-bottomed flask was purged three times with Argon and charged with di(thiobenzyol)disulfide (synthesis see 2.2.1), 4,4'azobis(4-cyanovaleric acid) and dry ethyl acetate. The solution was heated at reflux for 19 h. Afterwards the ethyl acetate was removed in vacuum. The crude product was purified by silica column chromatography (gradient PE \rightarrow PE:EE 1:2 \rightarrow EE; addition of 0.5 mL acetic acid/liter solvent) to yield a red oily liquid. Thereafter the product was recrystallized from toluene.

Yield: 3.43 g (82% theoretical yield), pink crystals

Rf-value (PE:EE 1:1 + 1 drop acetic acid/2.5 mL solvent): 0.49

¹**H-NMR**: (400 MHz, CDCl₃) δ (ppm): 7.91 (m, 2H, o-Ar<u>H</u>), 7.56 (m, 1H, p-Ar<u>H</u>), 7.41 (m, 2H, m-Ar<u>H</u>), 2.78-2.51 (m, 2H, -C<u>H</u>₂-CH₂-COOH), 2.50-2.41 (m, 2H, -CH₂-CH₂-COOH), 1.95 (s, 3H, -C<u>H</u>₃)

¹³**C-NMR**: (100 MHz, CDCl₃) δ (ppm): 222.16 (-<u>C</u>=S), 176.17 (-<u>C</u>OOH), 144.52 (-Ar<u>C</u>-C=S), 133.10 (p-Ar<u>C</u>), 128.61 (m-Ar<u>C</u>), 126.70 (o-Ar<u>C</u>), 118.39 (-<u>C</u>N), 45.62 (-<u>C</u>-CH₃), 33.07 (-<u>C</u>H₂-COOH), 29.36 (-<u>C</u>H₂-CH₂-COOH), 24.21 (-<u>C</u>H₃)

MS (m/z): calc. 279.37, found 279 [M]

IR (ATR) v (cm⁻¹): 3300-2500 (broad band, COO<u>H</u>), 2232 (CN), 1700.8 (C=O), 1227.3 (C=S), 1047.7 (C=S)

s-s, +		CN dry EE		
[306.47]	[192.27]		[2:	21.34]
DTBDS	AIBN		Ċ	PDB
reagents		n [mmol]	m [g]	V [mL]
di(thiobenzyol)disulfide	e (DTBDS)	15	4.69	
di(thiobenzyol)disulfide	e (DTBDS) trile (AIBN)	15 9	4.69 1.73	

2.2.3 Synthesis of 2-cyanopropyl-2-dithiobenzoate (CPDB)¹⁵²

Procedure:

CPDB was synthesized in a 250 mL round-bottomed flask which was purged three times with Argon and was charged with di(thiobenzoyl)disulfide (synthesis see 2.2.1), 2,2'-azobis(2-methylpropionitrile) and distilled ethyl acetate. The reaction solution was heated at reflux for 20h. Afterwards the ethyl acetate was removed in vacuum. The crude product was purified by column chromatography (PE:EE 20:1) to yield in a red viscous liquid.

Yield: 2.43 g (52% theoretical yield), red viscous liquid

R_f-value (PE:EE 10:1): 0.51

¹H-NMR: (400 MHz, CDCl₃) δ (ppm): 7.91 (m, 2H, o-Ar<u>H</u>), 7.55 (m, 1H, p-Ar<u>H</u>),
7.39 (m, 2H, m-Ar<u>H</u>), 1.94 (s, 3H, C<u>H</u>₃)

¹³C-NMR: (100 MHz, CDCl₃) δ (ppm): 223.15 (-<u>C</u>=S), 144.59 (-Ar<u>C</u>-C=S),
132.91 (p-Ar<u>C</u>), 128.56 (m-Ar<u>C</u>), 126.67 (o-Ar<u>C</u>), 119.98 (-<u>C</u>N), 41.75 (-<u>C</u>-CN),
26.50 (2x -<u>C</u>H₃)

MS (m/z): calcd. 222.34, found 221 [M]

IR (ATR) v (cm⁻¹): 2232.7 (CN), 1227.3 (C=S), 1047.7 (C=S)

2.3 Synthesis of the adhesive block copolymers

2.3.1 Homopolymerization of HEMA¹⁶¹

The homopolymerization of HEMA was carried out with two different RAFT agents CPADB and CPDB in DMF and dioxane.



reaction temperature: 70 °C polymerization time: 500 min (DMF, dioxane) monomer concentration: 1.5 g mol⁻¹ initiator: AIBN (DMF, dioxane) internal standard: naphthalene (DMF, dioxane) monomer : standard = 6:1

precipitating agent: diethylether

HEMA	solvent	monomer [mg]	СТА	[mg]	initiator [mg]	M:CTA:I
01	DMF	3045	CPADB	27.95	0.38	234:1:0.02
02	dioxane	4568	CPADB	27.95	0.39	351:1:0.02
03	DMF	2993	CPDB	22.15	0.38	230:1:0.02
04	dioxane	5739	CPDB	22.13	0.38	441:1:0.02

Procedure:

In order to perform the RAFT polymerization of HEMA, the monomer, initiator, RAFT-agent (CPADB or CPDB) and the internal standard were dissolved in DMF, dioxane or water. The solution was degassed for about 40 min. Afterwards the penicillin flaks were placed in a pre-heated metal heating block (70 °C). The polymerization kinetics were investigated by drawing samples over the whole course of reaction. Therefor, an amount of about 200 μ L of samples were taken by syringe in noted time intervals and quenched by ice cooling to stop the reaction until they were analyzed by ¹H nuclear magnetic resonance spectroscopy (NMR). After complete polymerization time the reaction mixture was quenched by liquid nitrogen and precipitated in cold diethylether. The sticky polymer was re-dissolved in methanol and precipitated in cold diethylether for three more times to yield a pink polymer.

¹**H-NMR**: (400 MHz, DMSO-d₆) δ (ppm): 4.92-4.67 (br, 1H, -OH), 3.90 (s, 2H, -O-C<u>H</u>₂-), 3.60 (s, 2H, -C<u>H</u>₂-OH), 2.02-1.68 (br, 2H, -C<u>H</u>₂-), 0.95 (s, 3H, -C<u>H</u>₃)

2.3.2 Homopolymerization of DMMEP¹³⁹

The homopolymerization of DEMMP was carried out with two different RAFT agents CPADB and CPDB in DMF and dioxane.



reaction temperature: 70 °C polymerization time: 500 min (DMF, dioxane) monomer concentration: 1.5 g mol⁻¹ initiator: AIBN (DMF, dioxane) internal standard: naphthalene (DMF, dioxane) monomer : standard = 6:1

precipitating agent: hexane

	solvent	monomer	CTA [mg]		initiator	ΜΟΤΛΙ
DIVIIVIEF	Solvent	[mg]			[mg]	M.CTA.I
01	DMF	1444	CPADB	27.95	6.35	65:1:0.33
02	DMF	2599	CPADB	27.95	6.35	117:1:0.33
03	dioxane	1533	CPADB	27.94	6.35	69:1:0.33
04	dioxane	2844	CPADB	27.96	6.36	128:1:0.33
05	DMF	1444	CPDB	22.14	6.34	65:1:0.33
06	DMF	2822	CPDB	22.15	6.34	127:1:0.33
07	dioxane	1555	CPDB	22.13	6.33	70:1:0.33
08	dioxane	2977	CPDB	22.13	6.35	134:1:0.33

Procedure:

The RAFT polymerization of DMMEP was also done in penicillin flasks and the monomer, initiator, RAFT-agent (CPADB or CPDB) and the internal standard were dissolved in DMF, dioxane or water. The solution was degassed for about 40 min. Afterwards the penicillin flaks were placed in a pre-heated metal heating block (70 °C). The polymerization kinetics were investigated by drawing samples over the whole course of reaction. Therefor, an amount of about 200 μ L of samples were taken by syringe in noted time intervals and quenched by ice cooling to stop the reaction until they were analyzed by ¹H nuclear magnetic resonance spectroscopy (NMR). After complete polymerization time the reaction mixture was quenched by liquid nitrogen and precipitated in cold hexane. The sticky polymer was re-dissolved in methanol and precipitated in cold hexane for three more times to yield a pink polymer.

¹**H-NMR**: (400 MHz, DMSO-d₆) δ (ppm): 4.17-3.97 (br, 2H, -O-C<u>H</u>₂-), 3.69 (d, 6H, J₁ = 10.4 Hz, 2x -O-C<u>H</u>₃), 2.29-2.11 (br, 2H, -C<u>H</u>₂-), 1.13-1.06 (br, 2H, -C<u>H</u>₂-P), 1.03-0.8 (br, 3H, -C<u>H</u>₃)

³¹**P-NMR**: (DMSO-d₆) δ (ppm): 29.86 (s)

2.3.3 Block copolymerization pHEMA-block-pDMMEP

The blockcopoylmerization of HEMA with DMMEP was done the same way and the same procedure as in the homopolymerization of DMMEP.



reaction temperature: 70 °C polymerization time: 500 min solvent: DMF monomer concentration: 1.5 g mol⁻¹ internal standard: naphthalene precipitating agent: hexane

initiator: AIBN

monomer : standard = 6:1

pHEMA-block-	monomer	macro-RAFT agent	initiator	MOTAI
pDMMEP	[mg]	[mg]	[mg]	WI.CTA.I
01	1511	1400 (CPADB)	6.34	68:1:0.33
02	2755	1400 (CPADB)	6.35	124:1:0.33
03	1510	1400 (CPDB)	6.35	68:1:0.33
04	2755	1400 (CPDB)	6.33	124:1:0.33

Procedure:

In order to perform the block copolymerization of pHEMA-block-pDMMEP via RAFT polymerization, the monomer, AIBN, macro RAFT-agent (CPADB or CPDB) and the internal standard naphthalene were dissolved in DMF. The solution was degassed for about 40 min. Afterwards the penicillin flaks were placed in a pre-heated metal heating block (70 °C). The polymerization kinetics were investigated by drawing samples over the whole course of reaction. Therefor, an amount of about 200 μ L of samples were taken by syringe in noted time intervals and quenched by ice cooling to stop the reaction until they were analyzed by ¹H nuclear magnetic resonance spectroscopy (NMR). After complete polymerization time the reaction mixture was quenched by liquid nitrogen and precipitated in cold hexane. The sticky polymer was re-dissolved in methanol and precipitated in cold hexane for three more times to yield a pink polymer.

¹**H-NMR**: (400 MHz, DMSO-d₆) δ (ppm): 4.97-4.62 (br, 1H, -OH), 4.17-3.91 (m, 4H, -O-C<u>H</u>₂-), 3.94 (s, 2H, -O-C<u>H</u>₂-), 3.71-3.58 (m, 8H, -C<u>H</u>₂-OH, 2x -O-C<u>H</u>₃), 2.29-1.58 (br, 4H, -C<u>H</u>₂-), 1.13-1.06 (br, 2H, -C<u>H</u>₂-P), 1.13-0.75 (br, 6H, -C<u>H</u>₃) ³¹**P-NMR**: (DMSO-d₆) δ (ppm): 29.51 (s)

2.3.4 Block copolymerization pDMMEP-block-pHEMA

The blockcopoylmerization of DMMEP with HEMA was done the same way and the same procedure as in the homopolymerization of HEMA.



reaction temperature: 70 °C polymerization time: 1250 min solvent: DMF initiator: AIBN monomer concentration: 1.5 g mol⁻¹ internal standard: naphthalene monomer : standard = 6:1 precipitating agent: diethylether

pDMMEP-block-	monomer	macro-RAFT agent	initiator	ΜΟΤΛΙ
pHEMA	[mg]	[mg]	[mg]	WI.CTA.I
01	3917	1400 (CPADB)	0.39	301:1:0.02
02	3917	2500 (CPADB)	0.38	301:1:0.02
03	3943	1400 (CPDB)	0.38	303:1:0.02
04	3943	2500 (CPDB)	0.38	303:1:0.02

Procedure:

copolymerization of pDMMEP-block-pHEMA via The block RAFT polymerization was done nearly the same way as pHEMA-block-pDMMEP. Therefor, the monomer, AIBN, macro RAFT-agent (CPADB or CPDB) and the internal standard naphthalene were dissolved in DMF. The solution was degassed for about 40 min. Afterwards the penicillin flaks were placed in a preheated metal heating block (70 °C). The polymerization kinetics were investigated by drawing samples over the whole course of reaction. Therefor, an amount of about 200 µL of samples were taken by syringe in noted time intervals and quenched by ice cooling to stop the reaction until they were analyzed by ¹H nuclear magnetic resonance spectroscopy (NMR). After complete polymerization time the reaction mixture was quenched by liquid nitrogen and precipitated in cold diethylether. The sticky polymer was redissolved in methanol and precipitated in cold diethylether for three more times to yield a pink polymer.

¹**H-NMR**: (400 MHz, DMSO-d₆) δ (ppm): 4.94-4.58 (br, 1H, -OH), 4.21-3.93 (m, 4H, -O-C<u>H</u>₂-), 3.92 (s, 2H, -O-C<u>H</u>₂-), 3.70-3.55 (m, 8H, -C<u>H</u>₂-OH, 2x -O-C<u>H</u>₃), 2.29-1.58 (br, 4H, -C<u>H</u>₂-), 1.13-1.06 (br, 2H, -C<u>H</u>₂-P), 1.13-0.78 (br, 6H, -C<u>H</u>₃) ³¹**P-NMR**: (DMSO-d₆) δ (ppm): 29.52 (s)




pHEMA-block-pDMMEP_39 kDa	0.01	390		
propylamine	0.05	3	4	
TCEP	0.01	3		
DMF		0.95	1	

reagents	n [mmol]	m [mg]	V [mL]
pHEMA-block-pDMMEP_28 kDa	0.01	281	
propylamine	0.05	3	4
TCEP	0.01	3	
DMF		0.95	1
reconto	n [mmal]		V [m] 1

reagents	n [mmoi]	m [mg]	v [mr]
pDMMEP-block-pHEMA_39 kDa	0.01	390	
propylamine	0.05	3	4
TCEP	0.01	3	
DMF		0.95	1
reagents	n [mmol]	m [mg]	V [mL]
 reagents pDMMEP-block-pHEMA_28 kDa	n [mmol] 0.01	m [mg] 281	V [mL]
reagents pDMMEP-block-pHEMA_28 kDa propylamine	n [mmol] 0.01 0.05	m [mg] 281 3	V [mL]
reagents pDMMEP-block-pHEMA_28 kDa propylamine TCEP	n [mmol] 0.01 0.05 0.01	m [mg] 281 3 3	V [mL] 4

Procedure:

The block copolymer and TCEP were dissolved in DMF. Afterwards the solution was degassed and propylamine was added. The solution was stirred for about 2 h and the product was precipitated in cold diethylether. The sticky polymer was re-dissolved in methanol and precipitated again in cold diethylether for three more times to yield a colorless polymer.

pHEMA-block-pDMMEP:

¹**H-NMR**: (400 MHz, DMSO-d₆) δ (ppm): 4.97-4.62 (br, 1H, -OH), 4.17-3.91 (m, 4H, -O-C<u>H</u>₂-), 3.94 (s, 2H, -O-C<u>H</u>₂-), 3.71-3.58 (m, 8H, -C<u>H</u>₂-OH, 2x -O-C<u>H</u>₃), 2.29-1.58 (br, 4H, -C<u>H</u>₂-), 1.13-1.06 (br, 2H, -C<u>H</u>₂-P), 1.13-0.75 (br, 6H, -C<u>H</u>₃)

³¹**P-NMR**: (DMSO-d₆) δ (ppm): 29.51 (s)

pDMMEP-block-pHEMA:

¹**H-NMR**: (400 MHz, DMSO-d₆) δ (ppm): 4.94-4.58 (br, 1H, -OH), 4.21-3.93 (m, 4H, -O-C<u>H</u>₂-), 3.92 (s, 2H, -O-C<u>H</u>₂-), 3.70-3.55 (m, 8H, -C<u>H</u>₂-OH, 2x -O-C<u>H</u>₃), 2.29-1.58 (br, 4H, -C<u>H</u>₂-), 1.13-1.06 (br, 2H, -C<u>H</u>₂-P), 1.13-0.78 (br, 6H, -C<u>H</u>₃)

³¹**P-NMR**: (DMSO-d₆) δ (ppm): 29.52 (s)

2.4 Dopamine-SH¹⁷⁶



reagents	n [mmol]	m [g]	V [mL]
dopamine-hydrochloride	21	3.98	
γ-thiobutyrolactone	22.07	2.25	1.91
sodium hydrogencarbonate	2.11	3.72	
water			40

Procedure:

Dopamine hydrochloride was mixed with sodium hydrogencarbonate and water in a 100 mL round-bottomed flask equipped with a condenser. Subsequently, γ -thiobutyrolactone was injected very slowly. The reaction mixture was heated at reflux for about 22 h. Hereafter, the solution was transferred into a separatory funnel and washed with brine (40 mL). Thereby, a brown-red solid was precipitated and separated from the product, which was extracted two times with THF. The organic phase was dried with magnesium sulfate, filtered and then evaporated under reduced pressure. A yellow viscous liquid was obtained and dissolved in methanol, whereby a colorless solid was precipitated and removed. The methanol was evaporated to yield a yellow solid.

Yield: 5.2 g (97% theoretical yield), yellow viscous liquid

R_f-value (EE): 0.21 (thiol), 0.44 (disulfide)

¹**H-NMR**: (400 MHz, MeOD) δ (ppm): 7.99 (s, 1H, -N<u>H</u>-), 6.70 (d, 1H, J₁ = 8.0 Hz, ArH), 6.66 (d, 1H, J₁ = 2.1 Hz, Ar<u>H</u>), 6.53 (dd, 1H, J₁ = 8.0 Hz, J₂ = 2.1 Hz, Ar<u>H</u>), 3.36 (t, 2H, J₁ = 5.8 Hz, J₂ = 2.1 Hz, -C<u>H</u>₂-NH), 2.65 (t, 2H, J₁ = 7.3 Hz, -C<u>H</u>₂-Ar), 2.47 (t, 2H, J₁ = 7.1 Hz, -C<u>H</u>₂-SH), 2.28 (t, 2H, J₁ = 7.5 Hz, -C<u>H</u>₂-CO), 1.86 (m, 2H, -C<u>H</u>₂-CH₂-SH), 1.42 (s, 1H, -S<u>H</u>)

¹³**C-NMR**: (100 MHz, MeOD) δ (ppm): 173.9 (-<u>C</u>=O), 145.02 (Ar<u>C</u>-OH), 143.61 (Ar<u>C</u>-OH), 130.53 (Ar<u>C</u>-CH₂), 119.52 (Ar<u>C</u>), 115.45 (Ar<u>C</u>), 114.99 (Ar<u>C</u>), 41.33 (-<u>C</u>H₂-NH-), 34.51 (-<u>C</u>H₂-CH₂-NH-), 34.19 (O=C-<u>C</u>H₂-), 29.97 (-<u>C</u>H₂-CH₂-SH), 23.20 (-<u>C</u>H₂-SH)

2.5 Model reactions¹³⁸

In order to perform the model reactions, **stock solutions** of EDTA, TCEP hydrochloride and HEPES were prepared.

<u>100 mM EDTA</u> was prepared by weighing 931 mg of disodium EDTA dehydrate (EDTA-Na₂·2 H₂O) into a beaker and adding water to a final volume of 20 mL. A magnetic stiring bar was added and the suspension was stirred while the dropwise addition of NaOH (first 20%, towards the end 2%) to adjust the pH to 7.4 with a pH meter. Aliquots of different size (200 μ L, 100 μ L, 50 μ L) were stored in Eppendorf tubes at -20°C.

<u>1 M HEPES (pH 7.5) (HEPES 1)</u> was prepared by dissolving HEPEs (free acid) in water at a concentration of 238.3 g/L. The suspension was mixed until the solid was completely dissolved. The suspension was stirred while the dropwise addition of NaOH (first 20%, towards the end 2%) to adjust the pH to 7.5 with a pH meter. Half of the total solution was immediately used for preparation of 1 M HEPES (pH 9.6, see next paragraph) while afterwards the remainder of 1 M HEPES (pH 7.5) was divided into aliquots of different size (200 μ L, 100 μ L, 50 μ L) and was stored in Eppendorf tubes at -20°C.

<u>1 M HEPES (pH 9.6) (HEPES 2)</u> was prepared from half of the unused solution of 1 M HEPES (pH 7.5, see previous paragraph) by continuing the addition of 20% NaOH until a pH at 9.6 occurred.

<u>100 mM TCEP hydrochloride</u> was prepared by weighing 100 mg into a beaker and adding water to give a final concentration of 28.7 mg/mL. Aliquots of different size were prepared (100 μ L, 50 μ L) and was stored at -20°C.

2.5.1 Cysteine



experiment	cysteine		maleim	nide
	n [mmol]	m [mg]	n [mmol]	m [mg]
Α	0.25	30.29	0.05	4.85
В	0	0 0		3.88

Procedure:

For experiment A the thiol-component (cysteine) was weighted into penicillin flasks and transferred with 50 mL of distilled water into a 100 mL roundbottomed flask. For experiment B only 50 mL of distilled water were weighted in the round-bottomed flask. Subsequently the necessary amounts of solutions EDTA, HEPES 1, TCEP and HEPES 2 (see Table 10) respectively were pipetted in that order in both flasks. Afterwards the appropriate amounts of maleimide were added to these flasks. The reaction mixtures were stirred for 3.5 hours at room temperature. Water was removed under high vacuum conditions and the residues were taken up in D₂O for further ¹H-NMR measurements.

Table 10: Solutions with the same pH value as in functionalization reactions

	рН	c [mol/L]	V [µL]
EDTA	4.7	0.1	100
HEPES 1	7.5	1	250
TCEP	-	0.1	100
HEPES 2	9.6	1	100





Procedure:

The model reaction with dopamine-thiol was carried out the same way as in 2.5.1.

2.5.3 Block copolymer-thiol



experiment	HS-pHEMA-co-pDMMEP		maleim	ide
	n [mmol]	m [mg]	n [mmol]	m [mg]
Α	0.25	30.29	0.05	4.85
В	0	0 0		3.88

Procedure:

The model reaction with HS-pHEMA-co-pDMMEP was carried out the same way as in 2.5.1.

3 Single Molecule Force Microscopy

3.1 Substrate preparation

The hydroxyapatite (HA) pellet was polished with Buehler Micro Cut Discs. The chronological order, time and roughness of the abrasive papers were listed in Table 11. First the abrasive papers were wetted with water and the forefinger was moved in a figure of eight with constant pressure.

chronology	roughness [grit]	time [min]
1	400	5
2	600	5
3	800	10
4	1200	10

Table 11: Chronological order of the polishing process of HA

After the polishing process, the HA pellet was washed with water and sonicated. Furthermore, the surface roughness was checked via microscope. Thereafter, the pellet was dried and glued on a glass slide with epoxy glue.

Besides a mica (muscovite) disc (Agar Scientific Ltd, Stansted, UK) was glued as well. This disc was cleaned by the removal of the topmost layer with an adhesive tape. Afterwards, a PMMA ring was sticked around the two substrates on the glass slide.

In order to prepare the silicon wafer coated with TiO_2 and the silicon wafer functionalized with amino groups, the wafers were cut into 0.5 x 0.5 cm pieces. First the two wafers were cleaned by a Boekel UV-cleaner for about 15 min. Afterwards the silicon wafers were chemically cleaned according to a cleaning procedure (see Table 12).

cleaning step	procedure
1	wafer 2 x 5 min washed with water + ultrasonic bath
2	wafer washed 5 min with $H_2O + 1 \text{ N NaOH} + \text{ultrasonic bath}$
3	wafer washed 5 min with H_2O + ultrasonic bath
4	wafer washed 5 min with H_2O + ultrasonic bath
5	wafer washed 5 min with MeOH + 1 N HCI + ultrasonic bath
6	wafer washed 5 min with H_2O + ultrasonic bath
7	wafer washed 5 min with acetone + ultrasonic bath
8	wafer washed 5 min with toluene + ultrasonic bath
9	wafer washed 5 min with H_2O + ultrasonic bath
10	drying under argon

Table 12: Cleaning procedure for silicon wafers

One wafer was coated with **TiO₂ nanoparticles** at the Institute of Materials Chemistry by Dr. Alexey Cherevan.

The other wafer was **amino functionalized**. Therefore, it was activated in piranha solution ($H_2SO_4 : H_2O_2 (30\%) = 3:1$) at 80°C for about 1 h. Afterwards the wafer was dried under argon and washed 5 min with H_2O in an ultrasonic bath. Thereafter, the activated silicon wafer was immersed in 20 mL toluene with 1 v% APTES. After 20 h the silicon wafer was washed with toluene and dried under argon.

The two silicon wafers were characterized via ellipsometry.

3.2 Determination of AFM-Cantilever – spring constants

Before tip functionalization and AFM-measurement, the spring constants of the cantilevers have to be determined. The AFM chips were ordered from Bruker NanoInc (AFM Probes). The specification of the AFM chips can be seen in Table 13.

			nitride coa		ting	
manufacturer	model	material	thickness [nm]	front side	back side	
Bruker	MSNL-10	silicon tip on nitride lever	600	none	reflective Au	

Table 13: AFM chips specification⁸⁶

The ordered AFM chips have sharp tips with low spring constants displaying six different geometries of cantilevers on it (see Figure 79).



Figure 79: Cantilever layout of Bruker MSNL AFM chips. Cantilever A is located on the top of the chip and cantilevers B-F are located on the bottom of the chip²⁰⁶

Table 14 below shows the dimensions of different cantilever shapes of Bruker MSNL AFM chips.

Shape Resonant Freq. [kHz] Spring Const. [N/m]		Length [µm]		Width [µm]				
Onapo	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
A triangular	15	30	0.025	0.140	180	170	17	27
B rectangular	10	20	0.005	0.040	205	215	15	25
C triangular	4	10	0.005	0.020	305	315	15	25
D triangular	10	20	0.010	0.060	220	230	15	25
E triangular	26	50	0.050	0.200	135	145	13	23
F triangular	90	160	0.300	1.400	80	90	13	23

Table 14: Different cantilever shapes and spring constants²⁰⁶

The AFM chips were clamped in the probe holder and the laser was aligned on each cantilever. The spring constant can be defined on air with the "Sader"method via thermal noise (see Table 4). These values of the spring constants do not change if the measurement is in air or in liquid. In only the spring constants of the triangular cantilever C were shown. Because the AFM measurements were done with the softest cantilever.

Type	e AFM-Chip	k (mN/m)		
1900		min	max	nominal
	1	8,044	10,87	9,463
= xo	2	7,569	10,23	8,904
	3	8,34	7,735	9,863
	4	7,715	10,43	9,076
	5	7,934	10,72	9,334
BO	6	7,692	10,4	9,049
	7	7,147	9,659	8,407
	8	8,242	11,14	9,695
	9	6,785	9,155	7,975
	10	7,809	10,23	8,908
	1	7.115	6.06	8.163
	2	7.219	6.148	8.282
	3	7.332	6.244	8.673
	4	7.383	6.287	8.47
≡	5	7.312	6.226	8.651
Box	6	7.322	6.235	8.401
	7	7.393	6.295	8.483
	8	7.369	6.275	8.456
	9	7.63	6.497	8.753
	10	7.115	6.06	8.163
	1	7.531	6.413	8.641
	2	7.546	6.425	6.636
	3	3.764	3.218	4.303
	4	7.622	6.49	8.746
\geq	5	7.746	6.594	8.888
Box	6	7.713	6.566	8.851
	7	7.677	6.537	8.809
	8	7.481	6.369	8.585
	9	7.415	6.313	8.509
	10	7.536	6.416	8.647
~	1	8.233	7.005	9.453
/ xo	2	8.228	7.001	9.447
E E	3	8.293	7.055	9.522

Table 15: Determined spring constants (K) of cantilever C (Bruker MSNL AFM chips)

3.4 AFM functionalization

In order to measure the adhesion force of the synthesized samples, the AFM chips were functionalized always three days before the measurements. In Table 16 the functionalization step of each AFM chip can be seen.

	AFM chip	Functionalization step
	1	amino functionalized
	2	linker functionalized
	3	DSSEEKC_1
_	4	DSSEEKC_2
ox I	5	DSSEEKC_3
Ш	6	D(pS)(pS)EEKC_1
	7	D(pS)(pS)EEKC_2
	8	D(pS)(pS)EEKC_3
	9	naked (not functionalized)
	10	naked (not functionalized)
	1	amino functionalized
	2	linker functionalized
	3	DSSEEKC_4
	4	DSSEEKC_5
	5	D(pS)(pS)EEKC_4
Box	6	D(pS)(pS)EEKC_5
	7	Dopamine-SH_1
	8	Dopamine-SH_2
	9	Dopamine-SH_3
	10	naked (not functionalized)
	1	naked (not functionalized)
	2	naked (not functionalized)
	3	DSSEEKC_6
2	6	pHEMA-block-pDMMEP (28 kDa)_1
Box	7	pHEMA-block-pDMMEP (28 kDa)_2
	8	pHEMA-block-pDMMEP (39 kDa)_1
	9	pHEMA-block-pDMMEP (39 kDa)_2
	10	pDMMEP-block-pHEMA (28 kDa)_1
,	1	pDMMEP-block-pHEMA (39 kDa)_2
) xo	2	pDMMEP-block-pHEMA (28 kDa)_1
ă	3	pDMMEP-block-pHEMA (39 kDa)_2

 Table 16: Different functionalization steps and samples

In the first step, prior to functionalization, the Bruker MSNL-10 AFM chips were spontaneous oxidized in ambient atmosphere, resulting in a thin layer of silicon dioxide.



All AFM chips of Table 16 were immersed in chloroform (3 x 5 min) and dried with N_{2} .



In the second step 3.31 g of ethanolamine were transferred in a crystallizing dish and dissolved in 6.6 mL of DMSO. The solution was heated up to 70 °C for approximately 15 minutes. Afterwards a Teflon disk was immersed, placed in the middle of the dish and molecular sieve beads (4 Å) were added around the disk. After cooling to room temperature, the dissolved air was removed by degassing in a desiccator at 10 mbar for 30 min. The remaining chips were placed on the Teflon disk and incubated in this solution overnight.

After about 16 h, the chips were washed in DMSO (3 x 1 min) and ethanol (3 x 1 min), and dried with N_2 .



In the third step, 1 mg of Maleimide-PEG-NHS linker was dissolved in 0.5 mL of chloroform in a crimp-sealed vial. Thereafter, 30 μ L of trimethylamine were added to the linker solution, which were transferred into four reaction chambers of a Teflon cylinder. This chamber was prepared by drilling four circular holes in a cylinder. The amino-functionalized chips were immersed in this solution (per chamber two chips) and the reaction chamber was covered with a Teflon disk. After two hours of incubation the chips were washed with chloroform (3 x 10 min) and dried with N₂.



For the last functionalization step, pieces of Parafilm were pressed onto the bottom of polystyrene Petri dishes and the chips which will be functionalized by the same sample were placed onto the Parafilm in a radial arrangement, with the tips in the center and facing upwards.

The weighed portions of the samples (4 mM) (see Table 17) were dissolved in 100 μ L deionized water. Then the solution was mixed with 2 μ L of EDTA, 5 μ L HEPES 1, 2 μ L TCEP and 2 μ L HEPES 2. Between every step, the solution was vortexed. Afterwards 100 μ L of the sample solution were pipetted onto the chips. The reaction was allowed to proceed at room temperature for two hours. The AFM chips were washed in PBS-buffer (3 x 5 min).

sample	m [mg]
DSSEEKC	0.34
D(pS)(pS)EEKC	0.40
dopamine-thiol	0.10
pHEMA-block-pDMMEP (28 kDa)	11.15
pHEMA-block-pDMMEP (39 kDa)	15.55
pDMMEP-block-pHEMA (28 kDa)	11.15
pDMMEP-block-pHEMA (39 kDa)	15.55

Table 17: Weighed	l portions	of the	samples
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All functionalized AFM-chips were stored on small dots of Picodent twinsil® (addition-curing duplicating silicone; mixing ratio 1:1) in sterile filtered PBSbuffer (pH 7.2-7.4) at 7°C in the fridge.

3.5 AFM measurement

The AFM measurements were performed in liquid using a NanoWizard ultra speed atomic force microscope (JPK Instruments, Berlin, Germany). The AFM chips were clamped in the probe holder and the laser was aligned on cantilever C (Bruker MSNL-10). The sealed Teflon ring with the prepared substrates was filled with sterile filtered PBS-buffer (pH 7.2.-7.4) The measured spring

constants were entered in the calibration manager in the JPK software and then the cantilever was calibrated by approaching to mica to determine the factor for converting Volts into nm.

All probes were measured in a 10 x 10 μ m square with 0 s, 2 s, 4 s and 8 s delay time.

3.6 AFM data analysis

 Table 18: Mean adhesion force values and standard deviations of AFM measurements (100 curves per delay time on one substrate)

		delev		mean	standard	number
substrate	tip sample		events	value	deviation	of
		time [s]		[pN]	[pN]	curves
		0	0	25.21	1.72	50
		0	1	43.79	8.34	37
	naked	2	1	167.62	40.77	88
		4		204.75	43.73	90
		8		224.76	48.85	96
		0		334.98	98.89	86
	linkor	2	1	431.11	117.37	96
	linker	4	1.	453.50	115.74	93
		8		462.12	70.29	89
	DSSEEKC	0	0	27.54	4.03	27
			1	53.61	15.85	39
		2	1	336.65	126.74	58
mica		4		438.14	152.48	59
		8		652.01	94.86	58
	DpSpSEEKC	0	1	249.18	79.51	64
		2		445.85	85.33	79
		4		561.03	95.61	80
		8		657.01	78.71	81
		0	0	320.50	122.66	24
		Ū	1	738.98	156.48	71
	dopamine	2		1536.34	210.31	99
		4	1	1612.57	212.76	85
		8		1789.28	217.36	89
	pDMMEP-	0	0	76.19	19.28	38
	block-	U	1	997.30	122.21	56

Experimental Part

	pHEMA 39	2		2162.50	306.57	52
	kDa	4	1	2194.57	308.29	56
		8		2664.50	319.49	64
	pDMMEP-	0		980.57	140.64	96
	block-	2	1	1877.82	221.42	98
	pHEMA 28	4	I	1986.68	207.08	97
	kDa	8		2039.00	223.53	98
	pHEMA-	0		3802.55	206.84	100
	block-	2	1	4383.27	166.08	99
	pDMMEP 39	4	I	4339.15	130.44	100
	kDa	8		4559.64	222.53	100
	pHEMA-	0		1252.81	236.15	96
	block-	2	4	2179.05	221.42	98
	pDMMEP 28	4	I	2351.91	207.08	97
	kDa	8		2433.15	223.53	98
		0	0	27.50	6.65	35
	naked 0 1 2 4 4 8 0 linker 2 4 4	0	1	46.14	14.78	10
			0	25.93	3.28	23
		Z	1	59.95	26.58	29
		4	0	34.78	10.45	52
			1	158.25	63.46	13
		8	1	274.46	76.75	22
		0	0	20.68	3.64	25
		0	1	199.18	62.11	19
		2		339.65	84.41	64
		4	1	477.16	113.01	76
		8		526.40	141.90	53
HA		0	0	29.83	7.76	51
			1	46.10	14.70	12
		2	0	34.52	9.01	21
		2	1	225.84	33.21	42
	DSSEEKC	4	0	42.39	13.63	20
		4	1	267.36	101.58	37
			0	48.84	16.81	14
		8	1	338.26	138.42	31
			2	414.68	148.20	14
		0		157.98	58.38	60
		2	1	692.20	187.11	64
	Dhohoeerre	4	I	1259.30	244.96	76
		8		1318.16	154.50	59
	1					

Experimental Part

		0	1	293.39	104.82	38
		2	1	1230.04	231.74	62
		2	2	1021.95	240.91	16
	dopamine	Λ	1	1399.08	254.82	61
		4	2	1183.81	308.79	13
		8	1	1744.59	264.96	51
		0	2	1387.87	315.27	30
	pDMMEP-	0		690.23	338.35	97
	block-	2	1	1242.53	365.24	90
	pHEMA 39	4		1340.22	338.45	93
	kDa	8		1701.64	443.03	89
	pDMMEP-	0		124.03	37.61	77
	block-	2	1	509.09	138.84	80
	pHEMA 28	4		599.72	193.07	76
	kDa	8		890.31	230.73	71
	pHEMA-	0		906.77	187.87	90
	block-	2	1	1254.79	314.13	81
	pDMMEP 39	4	. 1	1346.77	361.84	90
	kDa	8		1862.95	401.30	89
	pHEMA-	0		602.65	132.79	65
	block-	2	1	838.34	193.23	78
	pDMMEP 28	4	. 1	970.18	189.07	62
	kDa	8		1310.51	229.12	72
		0	0	25.22	1.75	54
		0	1	47.97	12.24	34
	naked	2		165.17	44.47	97
		4	1	202.67	49.51	97
		8		223.71	53.09	99
		0		686.01	166.91	98
	linken	2	4	814.68	143.79	98
	linkei	4		834.07	123.00	93
TiO ₂		8		876.17	110.51	85
		0	1	141.64	28.94	91
		2	1	170.68	35.90	77
	DSSEEKC	2	2	166.88	35.86	17
		4	1	173.79	40.00	85
		8		195.68	40.35	86
		0		620.43	157.35	91
	DpSpSEEKC	2	1	765.18	188.13	92
		4		830.62	166.94	94

		8		869.90	163.29	92
		0	0	154.63	53.71	20
		U	1	858.58	157.24	72
	dopamine	2		917.17	167.27	67
			1	1224.64	151.80	58
		8		1389.58	188.62	60
	pDMMEP-	0		1480.70	191.77	74
	block-	2	1	2203.78	167.97	91
	pHEMA 39	4		2303.89	164.50	93
	kDa	8		2306.84	162.02	95
	pDMMEP-	0		1476.64	232.20	75
	block-	2	1	1826.73	234.00	87
	pHEMA 28	4	. 1	2153.01	266.75	97
	kDa	8		2168.19	237.92	89
	pHEMA-	0		2204.85	275.45	104
	block-	2	1	2523.67	301.08	109
	pDMMEP 39	4	. 1	2685.97	334.32	111
	kDa	8		2728.39	369.75	124
	pHEMA-	0		1621.58	221.88	100
	block-	2	4	1996.14	254.33	100
	pDMMEP 28	4	. I	2146.55	281.25	100
	kDa	8		2434.25	336.21	100
		0	0	25.12	1.71	52
		0	1	45.25	11.24	41
	naked	2		164.55	45.12	99
		4	1	202.98	52.13	97
		8		222.77	51.16	99
		0		618.05	186.43	99
	linkor	2	1	747.04	160.63	98
	iirikei	4	. 1	834.04	209.05	93
NILL.		8		851.58	175.15	95
INI 12		0		151.82	43.89	91
	DSSEEKC	2	1	218.73	46.75	89
	DSSEERC	4	. 1	247.43	51.91	93
		8		256.79	51.19	89
		0		644.26	149.96	76
	Dososeeko	2	1	787.91	194.93	94
	DPOPOEERC	4		806.28	194.05	95
		8		823.20	197.10	87
	dopamine	0	1	724.57	152.77	89

	2	1	932.86	190.63	76
	2	2	1024.91	196.28	18
	4	1	932.21	161.80	81
	8	1	1035.83	199.04	71
	0	2	1151.07	247.05	19
pDMMEP-	0		2061.52	245.96	95
block-	2	1	2274.80	231.23	96
pHEMA 39	4		2272.35	197.48	95
kDa	8		2344.61	193.18	94
pDMMEP-	0		2067.35	294.11	82
block-	2	1	2694.76	222.12	93
pHEMA 28	4		2782.76	318.28	95
kDa	8		2859.67	309.48	94
pHEMA-	0		3611.11	354.72	92
block-	2	1	3763.44	325.99	97
pDMMEP 39	4		3948.17	298.08	96
kDa	8		4116.36	312.64	96
pHEMA-	0		2947.41	351.89	94
block-	2	1	3387.02	322.67	100
pDMMEP 28	4		3557.80	298.08	96
kDa	8		3737.31	312.64	96

The statistical analysis was performed with the statistic software SPSS.

A large number of methods that can be used to investigate mean differences is available. When choosing the method, it is important to note whether the samples are independent or linked. Once this question has been clarified, the question arises how many different variables should be investigated.

The samples in this thesis were independent and the grouping variable was the tip sample. In order to test the significance of the adhesion values of the samples measured on mica, hydroxyapatite, on a TiO₂ coated silicon nitride wafer and on a NH₂ functionalized silicon nitride wafer, all samples with a delay time of 8 s were chosen.

There are a number of methods by which the mean differences between two or more samples can be examined for significance. If two mean values are to be tested, the t-test for independent samples or the Mann-Whitney U test is used. If more than two means are to be compared, an analysis of variance or a Kruskal-Wallis test (H-test) is used. If the effect of a third variable is to be controlled, a multi-factorial analysis of variance is possible.

Before testing the significance of the mean values of adhesion the distribution of the data has to be tested in normality tests. Nevertheless, all samples were compared and if one sample is not normally distributed, a distribution-free test has to be chosen. Furthermore, Levene's test was performed on all data of all four substrates. It tests the null hypothesis that the variances in different groups are equal (i.e. the difference between the variances is zero). Due to the fact that the mean of several not normally distributed samples has to be compared, a Kruskal-Wallis test (H-test) was done.

Nevertheless, this test only provides the information that a difference exists and it does not tell exactly where the differences are. One way to see which groups differ is to look at the boxplot (see Figure 87 and Figure 88 in the Appendix). The explanation of a boxplot is shown in Figure 80.



Figure 80: Boxplot explanation

The other more statistical way is to perform non-parametric post hoc tests. Therefore, a Dunn-Bonferroni correction on each pair of samples was done. The hypothesis test summary box with the null hypothesis for the Kruskal-Wallis test is shown in Figure 81.

Hypothesis Test Summary

	Null Hypothesis	Test	Sig.	Decision
1	The distribution of Adhesion [pN] is the same across categories of Tip_Sample.	Independent- Samples Kruskal- Wallis Test	.000	Reject the null hypothesis.

Asymptotic significances are displayed. The significance level is .05.

Figure 81: Hypothesis test summary

Summary

In consequence of the increasing life expectancy, larger numbers of injuries and diseases will occur. Due to the rising demand of fixation and adhesion between tissues, implants or scaffolds, adhesive materials need to be developed and optimized. In addition to that, the problem in measuring the adhesion properties of bone glue is to distinguish between cohesive and adhesive behavior and the little information at the molecular level.

The scope of this thesis was to synthesize adhesive block copolymers based on phosphorus-methacrylates, via RAFT polymerization.

Due to the promising properties of 2-hydroxyethylmethacrylate (HEMA)¹⁴⁰ and dimethyl (2-methacryloyloxyethylphosphonate) (DMMEP),^{133, 135} this two monomers were chosen for the synthesis of block copolymers. HEMA shows very good biocompatibility, swellability and can act as viscosity regulator. In addition to that, it is easy to modify, stabilizes collagen and immobilizes proteins or cells.¹⁴⁰ pDMMEP tends to self-aggregation¹⁴¹ and is hydrolysis stable, because of the C₂ spacer and the strong P-C bond.¹⁴¹ Moreover, it shows strong adhesion on titanium and hydroxyapatite surfaces, owing to the interaction between phosphorus ester groups and metal ions. Nevertheless, biocompatibility stands in contrast with an antibacterial effect.¹⁴²⁻¹⁴⁴ This means, the higher the biocompatibility, the lower will be the antibacterial effect. Indeed, these properties also may undergo a radical change if they are assembled in the block copolymer.

The blocks in the polymers were designed in the way that once poly-HEMA and one time poly-DMMEP was the starting block. In particular, there can be differences in reaction behavior at RAFT polymerization and in adhesion force because one end will be attached to the AFM tip and the other end is free. Furthermore, the length of DMMEP was varied, because the more phosphorus ester groups, the higher should be the adhesion force. In the end, the RAFT end group was removed to obtain a thiol end group.

Furthermore, a dopamine-thiol compound was synthesized because it can be a very promising adhesive based on the marine mussel, as it was described in in the State of the Art (chapter 1). ^{122, 124}



Single-molecule force microscopy (SMFM) is a way of measuring the nanomechanical behavior of single molecules adhering to specific substrates. The first step was to establish a procedure to essentially graft a single molecule on the tip of an AFM cantilever, as described by Gruber.¹³⁸ In order to prove the possibility of tethering one molecule on the apex of the AFM-tip and to perform single molecule atomic force microscopy some calculations concerning the quantification of coupling sites on the used AFM tips were done.¹⁸¹ The calculations revealed that only one molecule can be tethered to the apex of the used AFM chips. In addition to that, it was possible to attach the amino acid sequences DSSEEKC and DpSpSEEKC to the AFM tip. The adhesion measurements of the synthesized samples and the amino acid sequences were performed on mica (muscovite) with well-known chemical and physical properties, hydroxyapatite (HA) to replicate the mineral part of the bone, a silicon wafer coated with TiO₂ nanoparticles to mimic implants and a silicon wafer coated with amino groups to mimic bone proteins.

Prior to analysis, only single rupture events (adhesion events) were taken into account ensuring over 95% probability. The adhesion values at different delay times of the two amino acid sequences were compared to each other and compared to the naked AFM tip and a linker functionalized AFM tip on TiO₂.

Summary



The naked AFM tip showed very low adhesion force and DSSEEKC had lower pull-off force than the linker functionalized tip, which means that the sample attachment was successful. Furthermore, DSSEEKC shows the expected lower adhesion force than DpSpSEEKC. As a result, the phosphorylated serines were responsible for the higher adhesion force on hydroxyapatite and TiO₂.

After testing the adhesion of these amino acid sequences and the single functionalization steps, the dopamine-thiol compound was attached to the AFM tip to compare the pull-off forces with literature. ¹⁰⁴ The adhesion forces in literature of dopamine-thiol (847 pN \pm 157 pN) are in the same range like the forces in this thesis measured with 0 s delay time (859 pN \pm 157 pN). The difference between the measurements was a different linker system (reactive and unreactive linker). The pull-off forces with 8 s delay time are even higher (1390 pN \pm 189 pN). In addition to that, the block copolymers were tethered to the AFM tip and the adhesion force can be compared to dopamine-thiol.

Summary



The pull-off forces of the synthesized block copolymers measured on TiO₂ were higher than the ones of dopamine. In the Figure above the higher adhesion forces of the polymers with 39 kDa are remarkable, indicating that the block copolymers with 39 kDa contain more DMMEP than the 28 kDa ones. Thereby, the phosphorus ester plays an important role to adhere on these substrates. If the 39 kDa polymers and the 28 kDa polymers were compared among themselves, there can be seen higher adhesion forces of the block copolymers starting with the HEMA block than of the polymers starting with a DMMEP block. In particular, when the HEMA block is attached to the linker system, the DMMEP block is on the free end of the chain and the adhesion force of the phosphorus ester groups with the surface is higher.

By the establishment of a procedure to graft an amino acid sequence on the tip of an AFM cantilever, it was possible to characterize the synthesized block copolymers with different molecular weight and to compare the adhesion force on four different substrates. Due to the comparison with dopamine-thiol, they show great potential towards applications in bone adhesives.

Materials, Devices and Analyses

reagent	purity [%]	distributor
(3-aminopropyl)triethoxysilane (APTES)	99.0	Sigma Aldrich
1-methylimidazole	99.0	Sigma Aldrich
2-aminoethanol hydrochloride	98.0	TCI Chemicals
2-butanone	99.0	Fa.Merck
2-hydroxyethyl methacrylate (HEMA)	99.0	Sigma Aldrich
4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES)	99.5	Sigma Aldrich
4,4'-azobis(4-cyanovaleric acid)	97.5	Sigma Aldrich
4,4'-azobis(isobutyronitrile)	98.0	Sigma Aldrich
benzyl chloride	99.0	Acros Organics
cysteine	97.0	Sigma Aldrich
dimethyl phosphite	98.0	Fa.Merck
dimethyl(2-hydroxyethyl)phosphonate	95.0	Fluka Chem. Corp.
dopamine hydrochloride	98.0	Fluka Chem. Corp.
DpSpSEEKC	99.0	EpochLifeSciences
DSSEEKC	98.0	EpochLifeSciences
ethylenediaminetetraacetic acid (EDTA)	99.0	SIgma Aldrich
maleic anhydride	99.0	Sigma Aldrich
maleimide	99.0	Sigma Aldrich
maleimide-PEG-NHS	96.0	Polypure
methacrylic anhydride	94.0	Sigma Aldrich
methacryloyl chloride	97.0	Alfa Aesar
naphthalin	98.0	Fluka
PBS-buffer	sterfilt.	Sigma Aldrich
potassium ferricyanide	99.0	Sigma Aldrich
potassium tert-butoxide	98.0	Sigma Aldrich
propylamine	99.0	Fluka
sodium methoxide in methanol	25 wt%	Sigma Aldrich
sulfur	99.0	Sigma Aldrich
thionyl chloride	98.0	Sigma Aldrich
triethylamine	99.0	Sigma Aldrich
tris(2-carboxyethyl)phosphine (TCEP)	98.0	TCI Chemicals
γ-thiobutyrolactone	98.0	Sigma Aldrich

All solvents were applied in a quality common for organic synthesis. All dry solvents were dried following common organic procedures.

¹**H-NMR** and ¹³**C-NMR** spectra were measured with a BRUKER Avance DRX-400 FT-NMR spectrometer. The chemical shift was displayed in parts per million (ppm) (s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet, dd = doublet on doublet, bs = broad singlet). Deuterated chloroform (CDCl3, 99.5% deuteration), deuterated DMSO (DMSO-d₆, 99.9% deuteration) and deuterated methanol (MeOD, 99.8% deuteration) from the companies Sigma Aldrich and Eurisotop were used as a solvent

For **thin layer chromatograms** (TLC) TL–aluminum foils coated with silica gel 60 F245 from Merck were used.

Column chromatography was conducted on Merck silica gel 60 (0.040– 0.063 mm). The silica gel chromatography was performed with a Büchi MPLCsystem equipped with the control unit C-620, fraction collector C-660, and UVphotometer C-635.

Ellipsometric measurements were carried out using a Sentech SE 500adv which uses a He-Ne as light source and a rotating analyzer. The utilized wavelength was 632.8 nm. Data analysis was done with the supplied instrument software SE400advanced 2.16 which uses the McCracking algorithm. The used optical constants were Si (n = 3.865, k = 0.02), SiO₂ (n = 1.465, k = 0), organic layer (n = 1.5, k = 0). The measurements were done at ten different spots on each samples surface, measured twice this spot, and were then averaged.

ATR-IR measurements were conducted with a PerkinElmer Spectrum 65 FT-IR Spectrometer equipped with a Specac MKII Golden Gate Single Reflection ATR System. **AFM measurements** were performed in liquid using a NanoWizard ultra speed atomic force microscope (JPK Instruments, Berlin, Germany). The AFM was operated with the inverted optical microscope Axio Observer, AxioVert 200 (Zeiss, Germany) with a joystick motorized precision stage with 20 × 20 mm² travel range. The stage offers automatic motion control for precise positioning of the sample relative to optical axis and AFM probe. The NanoWizard is placed on a Halcyonics i4 vibration isolation system (Accurion, Göttingen, Germany). The whole system is located in an acoustic enclosure from JPK which in turn is placed on a stable base (JPK, Berlin, Germany). Data acquisition and analysis was carried out using SPMControl and JPK data processing software.

Triangular silicon nitride cantilevers MSNL-10 from Bruker were used.



List of Abbreviations

ACVA	4,4'-azobis(4-cyanovaleric acid)
AFM	atomic force microscopy
AIBN	4,4'-azobis(isobutyronitrile)
AphS	aminophenyl-trimethoxysilane
APTES	(3-aminopropyl)triethoxysilane
ATRP	atom transfer radical polymerization
BCP	block copolymer
BFP	biomembrane force probe
BSP	bone sialoprotein
CEMA	2-chlorohydroxyethylmethacrylate
CPADB	4-cyanopentanoic acid dithiobenzoate
CPDB	2-cyanoprop-2-yldithiobenzoate
CRP	controlled radical polymerization
CTA	chain transfer agent
DCM	methylene chloride
DMMEP	dimethyl (2-methacryloyloxyethylphosphonate)
DMP I	dentin matrix protein
DT	degenerative transfer
DTBA	sodium dithiobenzoate
DTBDS	di(thiobenzoyl) disulfide
EDTA	ethylenediaminetetraacetic acid
FRP	free radical polymerization
GRF	gelatin-resorcinol-aldehyde
HA	hydroxyapatite
HEMA	2-hydroxyethylmethacrylate
HEPES	4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid
iCMBA	injectable citrate-based inspired bio adhesives
ITP	iodine-transfer polymerization
L-DOPA	3,4-dihydroxy-L-phenylalanine
	propyl N,N-tetramethylbis(phosphonate)-2-
	hydroxylbismethylenamine methyl methacrylate

MAC3P2	2-[2,2-bis(diisopropoxyphosphoryl)ethyoxy]methyl
	malaimida-polyathylana dycol-p-bydroxysuccinimida
MDI	4,4'-diphenylmethane diisocyanate
MEMS	micro-electro-mechanical system
MPC	methacryloyloxyethyl phosphorylcholine
NCP	non-collagenous proteins
NMP	nitroxide mediated polymerization
OC	osteocalcin
ON	osteonectin
OP	osteopontin
OPD	o-phenylene diamine
PCL	polycaprolactone
PDI	polydispersity index
PEG	polyethylene glycol
PMMA	polymethylmethacrylate
PRE	persistent radical effect
PAFT	reversible addition fragmentation chain transfer
	polymerization
SFRP	stable free radical polymerization
SMFM	single-molecule force microscopy
SPM	scanning probe microscope
TCEP	tris(2-carboxyethyl)phosphin
TEA	triethylamine

Appendix



Figure 82: Pseudo-first order kinetic plot of HEMa 14 kDa with CPDB at 70°C



Figure 83: Pseudo-first order kinetic plot of DMMEP 14 kDa with CPADB at 70°C



Figure 84: Pseudo-first order kinetic plot of DMMEP 25 kDa with CPADB at 70°C



Figure 85: Pseudo-first order kinetic plot of DMMEP 14 kDa with CPDB at 70°C



Figure 86: Pseudo-first order kinetic plot of pDMMEP 25 kDa with CPDB at 70°C



Figure 87: Boxplot of the naked tip, linker tip, DSSEEKC tip, DpSpSEEKC tip and dopamine tip measured on mica, HA, TiO₂ and NH₂



Figure 88: Boxplot of the tethered block copolymers with different molecular weight

Table 19 shows the tests of normality to get more information about data distribution on **mica**.

Tip sample	Mean	Median	Kolmogo	orov-Smirnov ^a		Shapiro-Wilk		
	[pN]	[pN]	statistic	df	sig.	statistic	df	sig.
naked	224.76	214.26	0.101	96	0.017	0.978	96	0.106
linker	462.12	447.31	0.129	89	0.001	0.962	89	0.010
DSSEEKC	652.01	627.06	0.151	58	0.002	0.904	58	0.000
DpSpSEEKC	657.01	639.61	0.089	81	0.170	0.967	81	0.033
Dopamine	1789.28	1743.49	0.104	89	0.019	0.953	89	0.003
pDMMEP-								
block-	2664.50	2584.69	0.209	64	0.000	0.824	64	0.000
HEMA_39								
pDMMEP-								
block-	2039.00	1994.19	0.055	98	0.200*	0.985	98	0.314
HEMA_28								
pHEMA-								
block-	4559.64	4515.49	0.095	100	0.028	0.966	100	0.012
pDMMEP_39								
pHEMA-								
block-	2433.15	2432.43	0.055	98	0.200*	0.985	98	0.314
pDMMEP_28								

Table 19: Tests of normality (measurement mica)

* this is a lower bound of the true significance

a...Lilliefores significance correction

Table 20 shows the results of Levene's test.

Table 20:	Test of hom	ogeneity of	variance	(Levene's	test) c	on mica
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	Levene Statistic	df1	df2	Sig.
Based on Mean	19.893	8	764	0.000
Based on Median	17.635	8	764	0.000
Based on Median and with adjusted df	17.635	8	429	0.000
Based on trimmed mean	19.946	8	764	0.000

Table 21 shows the test statistics of the Kruskal-Wallis test of the samples measured on mica.

	Adhesion [pN]		
	737.517		
	8		
	0.000		
	Si	0.000ª	
Monte Carlo Sig.	99% Confidence	Lower Bound	0.000
	Int.	Upper Bound	0.006

Table 21: Test statistics of the Kruskal-Wallis test (mica)

a...based on 773 samples

In Table 22 the Dunn-Bonferroni correction on certain pairs of samples is shown.

Sample 1 - Sample 2	Test Std.		Std. Test	Sig	Adj.
	Statistic	Error	Statistic	Sig.	Sig.
naked - linker	-99.498	32.857	-3.028	0.002	0.089
linker - DSSEEKC	-100.914	37.681	-2.678	0.007	0.267
DSSEEKC - DpSpSEEKC	-1.716	38.408	-0.045	0.964	1.000
Dopamine - pDMMEP-block- pHEMA_39 kDa	-214.879	36.596	-5.872	0.000	0.000
Dopamine - pDMMEP-block- pHEMA_28 kDa	-63.599	32.695	-1.945	0.052	1.000
Dopamine - pHEMA-block- pDMMEP_39 kDa	-331.129	32.539	-10.176	0.000	0.000
Dopamine - pHEMA-block- pDMMEP_28 kDa	-175.803	32.695	-5.377	0.000	0.000
pDMMEP-block-pHEMA_39 kDa - pDMMEP-block- pHEMA_28 kDa	151.281	35.886	4.216	0.000	0.001
pHEMA-block-pDMMEP_39 kDa - pHEMA-block- pDMMEP_28 kDa	155.327	31.739	4.894	0.000	0.000

 Table 22: Pairwise comparison of tip samples (mica)

pHEMA-block-pDMMEP_39					
kDa - pDMMEP-block-	-116.25	35.744	-3.252	0.001	0.041
pHEMA_39 kDa					
pHEMA-block-pDMMEP_28					
kDa - pDMMEP-block-	-112.204	31.899	-3.518	0.000	0.016
pHEMA_28 kDa					

Each row tests the null hypothesis that the sample 1 and sample 2 distributions are the same. Asymptotic significances (2-sided tests) are displayed. The significance level is 0.05.

Table 23 shows the tests of normality to get more information about data distribution on **hydroxyapatite**.

Tip sample	Mean	Median	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	[pN]	[pN]	statistic	df	sig.	statistic	df	sig.
naked	274.46	261.07	0.149	22	0.200*	0.963	22	0.563
linker	526.40	535.43	0.069	53	0.200*	0.983	53	0.639
DSSEEKC	338.26	300.94	0.181	31	0.011	0.900	31	0.007
DpSpSEEKC	1318.16	1326.72	0.096	59	0.200*	0.969	59	0.137
Dopamine	1744.59	1633.78	0.172	51	0.001	0.879	51	0.000
pDMMEP-								
block-	1701.64	1730.08	0.116	89	0.005	0.924	89	0.000
HEMA_39								
pDMMEP-								
block-	890.31	872.88	0.073	71	0.200*	0.966	71	0.052
HEMA_28								
pHEMA-								
block-	1862.95	1764.63	0.165	89	0.000	0.880	89	0.000
pDMMEP_39								
pHEMA-								
block-	1310.51	1293.42	0.076	72	0.200*	0.966	72	0.051
pDMMEP_28								

Table 23: Tests of normality (measurement hydroxyapatite)

* this is a lower bound of the true significance

a...Lilliefores significance correction
Table 24 displays the results of Levene's test.

	Levene Statistic	df1	df2	Sig.
Based on Mean	13.369	8	528	0.000
Based on Median	11.929	8	528	0.000
Based on Median and with adjusted df	11.929	8	356	0.000
Based on trimmed mean	13.188	8	528	0.000

Table 24: Tests of homogeneity of variance (Levene's test) on hydroxyapatite

Table 25 shows the test statistics of the Kruskal-Wallis test of the samples measured on mica.

Table 25: Test statistics of the Kruskal-Wallis	s test	(hydroxy	/apatite)
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Test Statistics			Adhesion [pN]
	413.074		
df			8
	0.000		
	Si	0.000 ^a	
Monte Carlo Sig.	99% Confidence	Lower Bound	0.000
	Int.	Upper Bound	0.009

a...based on 528 samples

In Table 26 the Dunn-Bonferroni correction on certain pairs of samples is shown.

Table 26: Pairwise comparison of tip samples (hydroxyapatite)

Sample 1 Sample 2	Test	Std.	Std. Test	Sig	Adj.
Sample 1 - Sample 2	Statistic	Error	Statistic	Sig.	Sig.
naked - linker	-52.896	39.352	-1.344	0.179	1.000
linker - DSSEEKC	38.945	35.084	1.110	0.267	1.000
DSSEEKC - DpSpSEEKC	-233.006	34.419	-6.77	0.000	0.000
Dopamine - pDMMEP-block- pHEMA_39 kDa	37.955	27.250	1.393	0.164	1.000
Dopamine - pDMMEP-block- pHEMA_28 kDa	259.295	28.481	9.104	0.000	0.000
Dopamine - pHEMA-block- pDMMEP_39 kDa	-13.349	27.250	-0.490	0.624	1.000

Dopamine - pHEMA-block- pDMMEP_28 kDa	140.154	28.398	4.935	0.000	0.000
pDMMEP-block-pHEMA_39					
kDa - pDMMEP-block-	221.340	24.690	8.965	0.000	0.000
pHEMA_28 kDa					
pHEMA-block-pDMMEP_39					
kDa - pHEMA-block-	153.503	24.595	6.241	0.000	0.000
pDMMEP_28 kDa					
pHEMA-block-pDMMEP_39					
kDa - pDMMEP-block-	-51.303	23.260	-2.206	0.027	0.987
pHEMA_39 kDa					
pHEMA-block-pDMMEP_28					
kDa - pDMMEP-block-	-119.140	25.951	-4.591	0.000	0.000
pHEMA_28 kDa					

Each row tests the null hypothesis that the sample 1 and sample 2 distributions are the same. Asymptotic significances (2-sided tests) are displayed. The significance level is 0.05.

Table 27 shows the tests of normality to get more information about data distribution on **TiO**₂.

Tip sample	Mean	Kolmogo	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	[pN]	[pN]	statistic	df	sig.	statistic	df	sig.
naked	223.71	213.95	0.092	99	0.038	0.983	99	0.217
linker	876.17	874.54	0.044	85	.200*	0.981	85	0.229
DSSEEKC	195.68	193.48	0.090	86	0.079	0.956	86	0.005
DpSpSEEKC	869.90	857.54	0.067	92	.200*	0.965	92	0.015
Dopamine	1389.58	1422.21	0.123	60	0.025	0.963	60	0.064
pDMMEP-								
block-	2306.84	2292.66	0.062	95	0.200*	0.991	95	0.764
HEMA_39								
pDMMEP-								
block-	2168.19	2170.87	0.067	89	0.200*	0.980	89	0.198
HEMA_28								

Table 27: Tests of normality (measurement TiO₂)

pHEMA-								
block-	2806.16	2713.76	0.151	101	0.000	0.924	101	0.000
pDMMEP_39								
pHEMA-								
block-	2436.74	2349.74	0.155	99	0.000	0.915	99	0.000
pDMMEP_28								

* this is a lower bound of the true significance

a...Lilliefores significance correction

Table 28 shows the results of Levene's test.

Table 28:	Tests of	homogeneity	of variance	(Levene's	test) or	n TiO ₂
<i>Table</i> 20.	10313 01	nomogeneng		(Levene 3	1031 01	1102

	Levene Statistic	df1	df2	Sig.
Based on Mean	17.950	8	797	0.000
Based on Median	17.136	8	797	0.000
Based on Median and with adjusted df	17.136	8	499.125	0.000
Based on trimmed mean	18.192	8	797	0.000

Table 29 shows the test statistics of the Kruskal-Wallis test of the samples measured on mica.

|--|

	Adhesion [pN]		
	737.523		
	8		
	0.000		
	Sig.		0.000 ^a
Monte Carlo Sig.	99% Confidence	Lower Bound	0.000
	Int.	Upper Bound	0.006

a...based on 806 samples

In Table 30 the Dunn-Bonferroni correction on certain pairs of samples is displayed.

Somple 1 Somple 2	Test	Std.	Std. Test	Sig	Adj.
Sample 1 - Sample 2	Statistic	Error	Statistic	Sig.	Sig.
naked - linker	-168.311	34.427	-4.889	0.000	0.000
linker - DSSEEKC	200.644	35.608	5.635	0.000	0.000
DSSEEKC - DpSpSEEKC	-197.541	34.921	-5.657	0.000	0.000
Dopamine - pDMMEP-block-	-186 279	38 392	-4 852	0 000	0 000
pHEMA_39 kDa	100.210	00.002	4.002	0.000	0.000
Dopamine - pDMMEP-block-	-137 799	38 89	-3 543	0 000	0 014
pHEMA_28 kDa	107.100	00.00	0.010	0.000	0.014
Dopamine - pHEMA-block-	-336,266	37,948	-8,861	0.000	0.000
pDMMEP_39 kDa	000.200	07.010	0.001	0.000	0.000
Dopamine - pHEMA-block-	-220.375	38.091	-5.786	0.000	0.000
pDMMEP_28 kDa					
pDMMEP-block-pHEMA_39					
kDa - pDMMEP-block-	48.48	34.345	1.412	0.158	1.000
pHEMA_28 kDa					
pHEMA-block-pDMMEP_39					
kDa - pHEMA-block-	-34.096	33.438	-1.02	0.308	1.000
pDMMEP_28 kDa					
pHEMA-block-pDMMEP_39					
kDa - pDMMEP-block-	-149.987	33.275	-4.507	0.000	0.000
pHEMA_39 kDa					
pHEMA-block-pDMMEP_28					
kDa - pDMMEP-block-	-82.576	34.008	-2.428	0.015	0.546
pHEMA_28 kDa					

Table 30: Pairwise comparison of tip samples (TiO₂)

Each row tests the null hypothesis that the sample 1 and sample 2 distributions are the same. Asymptotic significances (2-sided tests) are displayed. The significance level is 0.05.

Table 31 shows the tests of normality to get more information about data distribution on \mathbf{NH}_2 .

Tip sample	Mean [pN]	Median [N]	Kolmogorov- Smirnov ^a			Shap	apiro-Wilk	
	[b] •]	[6,]	statistic	df	sig.	statistic	df	sig.
naked	222.77	213.95	0.087	99	0.063	0.981	99	0.163
linker	851.58	873.71	0.060	95	0.200*	0.991	95	0.747
DSSEEKC	256.79	257.50	0.052	89	0.200*	0.993	89	0.928
DpSpSEEKC	823.20	763.34	0.143	87	0.000	0.886	87	0.000
Dopamine	1035.83	1002.33	0.079	71	0.200*	0.973	71	0.125
pDMMEP-								
block-	2344.61	2340.83	0.071	94	0.200*	0.975	94	0.072
HEMA_39								
pDMMEP-								
block-	2859.67	2887.49	0.082	94	0.133	0.985	94	0.336
HEMA_28								
pHEMA-block-	4116 36	4082 24	0 084	96	0.088	0 959	96	0 004
pDMMEP_39	4110.00	4002.24	0.004	30	0.000	0.000	30	0.004
pHEMA-block-	0707.04	0700.40	0.084	96	0.088	0 959	96	0 004
pDMMEP_28	3/3/.31	3703.19	0.004	50	0.000	0.000	50	0.004

Table 31: Tests of normality (measurement NH₂)

* this is a lower bound of the true significance

a...Lilliefores significance correction

Table 32 displays the results of Levene's test.

Table 32: Tests of homogeneity of variance (Levene's test) on NH₂

	Levene Statistic	df1	df2	Sig.
Based on Mean	27.377	8	812	0.000
Based on Median	23.987	8	812	0.000
Based on Median and with adjusted df	23.987	8	515	0.000
Based on trimmed mean	26.765	8	812	0.000

Table 33 shows the test statistics of the Kruskal-Wallis test of the samples measured on mica.

Test Statistics			Adhesion [pN]		
	778.538				
	8				
	0.000				
	Si	0.000ª			
Monte Carlo Sig.	99% Confidence	Lower Bound	0.000		
	Int.	Upper Bound	0.006		

Table 33: Test statistics of the Kruskal-Wallis test (NH₂)

a...based on 821 samples

In Table 34 the Dunn-Bonferroni correction on certain pairs of samples is shown.

Table 34: Pairwise comparison of tip samples (NH2)
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Somple 1 Somple 2	Test	Std.	Std. Test	Sig	Adj.
Sample 1 - Sample 2	Statistic	Error	Statistic	Sig.	Sig.
naked - linker	-225.877	34.060	-6.632	0.000	0.000
linker - DSSEEKC	190.66	34.984	5.450	0.000	0.000
DSSEEKC - DpSpSEEKC	-174.714	35.754	-4.887	0.000	0.000
Dopamine - pDMMEP-block- pHEMA_39 kDa	-132.326	37.288	-3.549	0.000	0.000
Dopamine - pDMMEP-block- pHEMA_28 kDa	-213.592	37.288	-5.728	0.000	0.000
Dopamine - pHEMA-block- pDMMEP_39 kDa	-390.872	37.120	-10.530	0.000	0.000
Dopamine - pHEMA-block- pDMMEP_28 kDa	-331.278	37.120	-8.924	0.000	0.000
pDMMEP-block-pHEMA_39 kDa - pDMMEP-block- pHEMA_28 kDa	-81.266	34.591	-2.349	0.019	0.677
pHEMA-block-pDMMEP_39 kDa - pHEMA-block- pDMMEP_28 kDa	59.594	34.229	1.741	0.082	1.000

pHEMA-block-pDMMEP_39					
kDa - pDMMEP-block-	-258.545	34.411	-7.514	0.000	0.000
pHEMA_39 kDa					
pHEMA-block-pDMMEP_28					
kDa - pDMMEP-block-	-117.686	34.411	-3.420	0.001	0.023
pHEMA_28 kDa					

Each row tests the null hypothesis that the sample 1 and sample 2 distributions are the same. Asymptotic significances (2-sided tests) are displayed. The significance level is 0.05.

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